

# SPES Conceptual Design Report

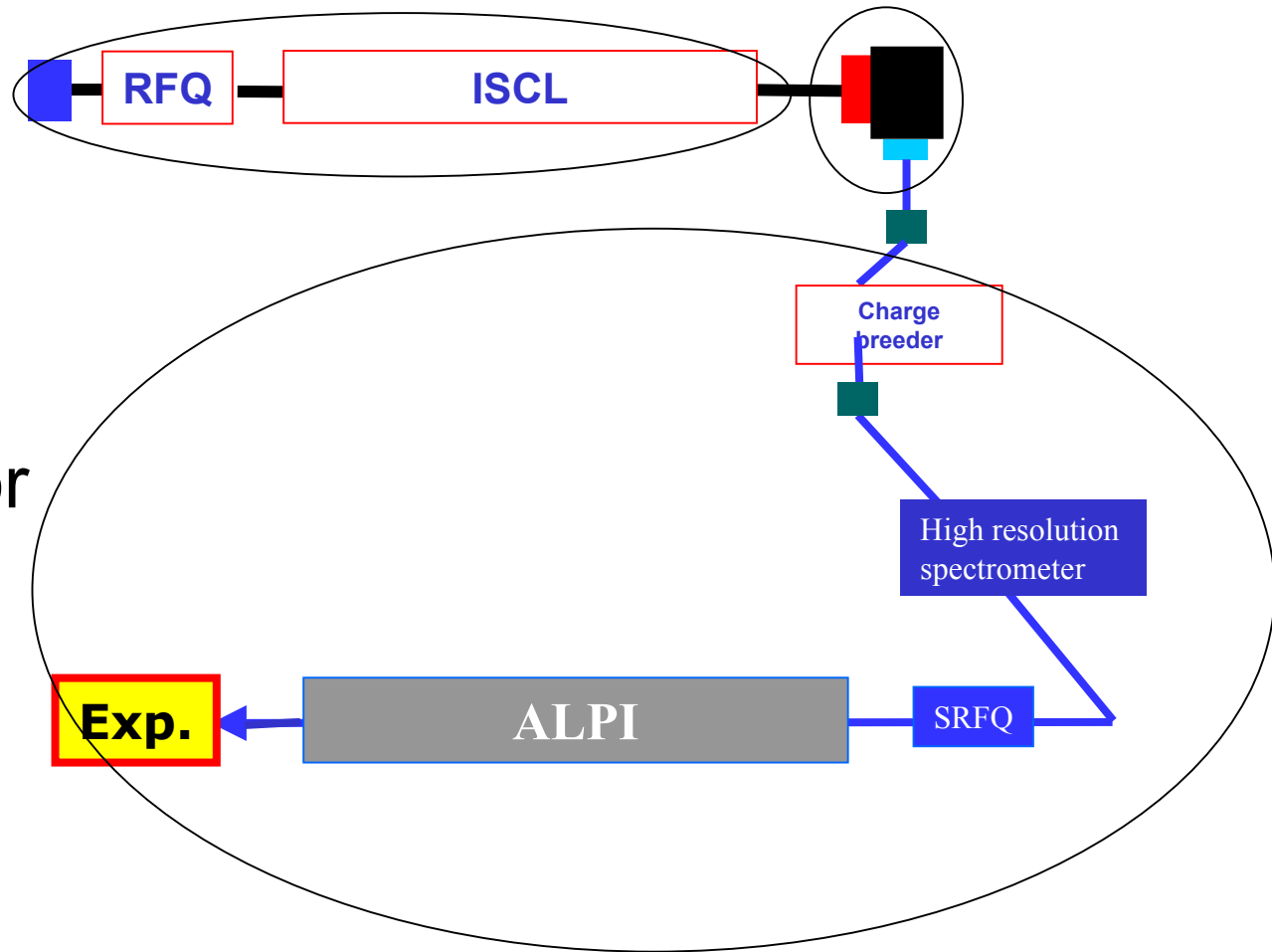
## TECHNICAL COMMITTEE

A. Pisent (Technical Coordinator)  
 M. Comunian (Injector and Normal  
 Conducting Driver Linac)  
 A. Facco (Superconducting Driver Linac)  
 L. Tecchio (Production of Exotic Beams)  
 A. Lombardi (Reacceleration of Exotic  
 Beams)  
 P. Favaron (Civil Engineering,  
 Infrastructure and Safety)  
 G. Bisoffi (Costs and Schedule)

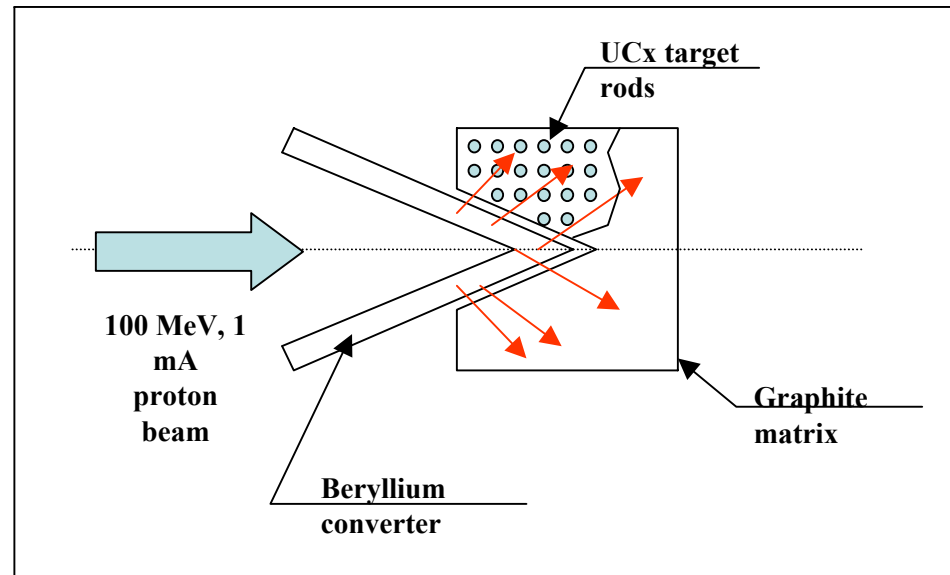


# Outlook

RIBs production  
Driver accelerator  
Reacceleration

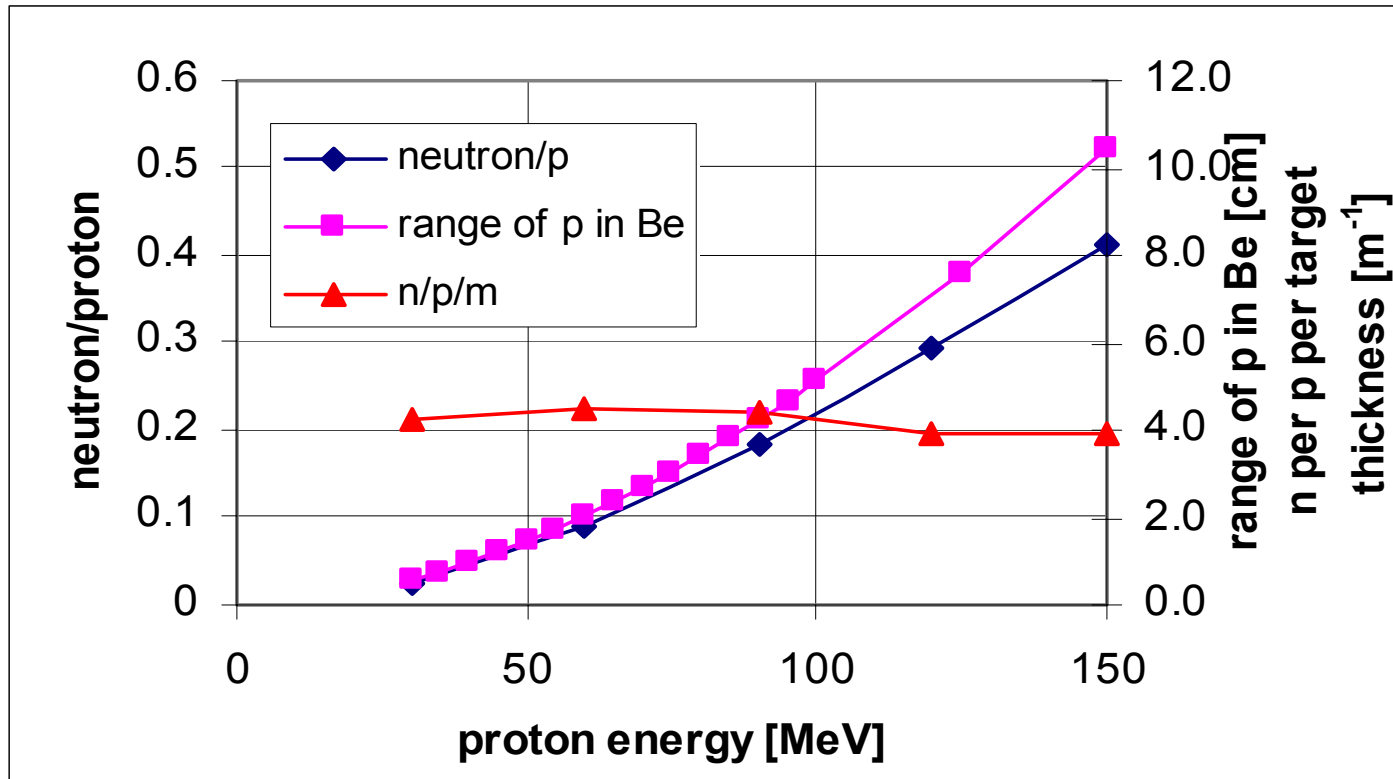


# Production of neutron rich RIBs in SPES



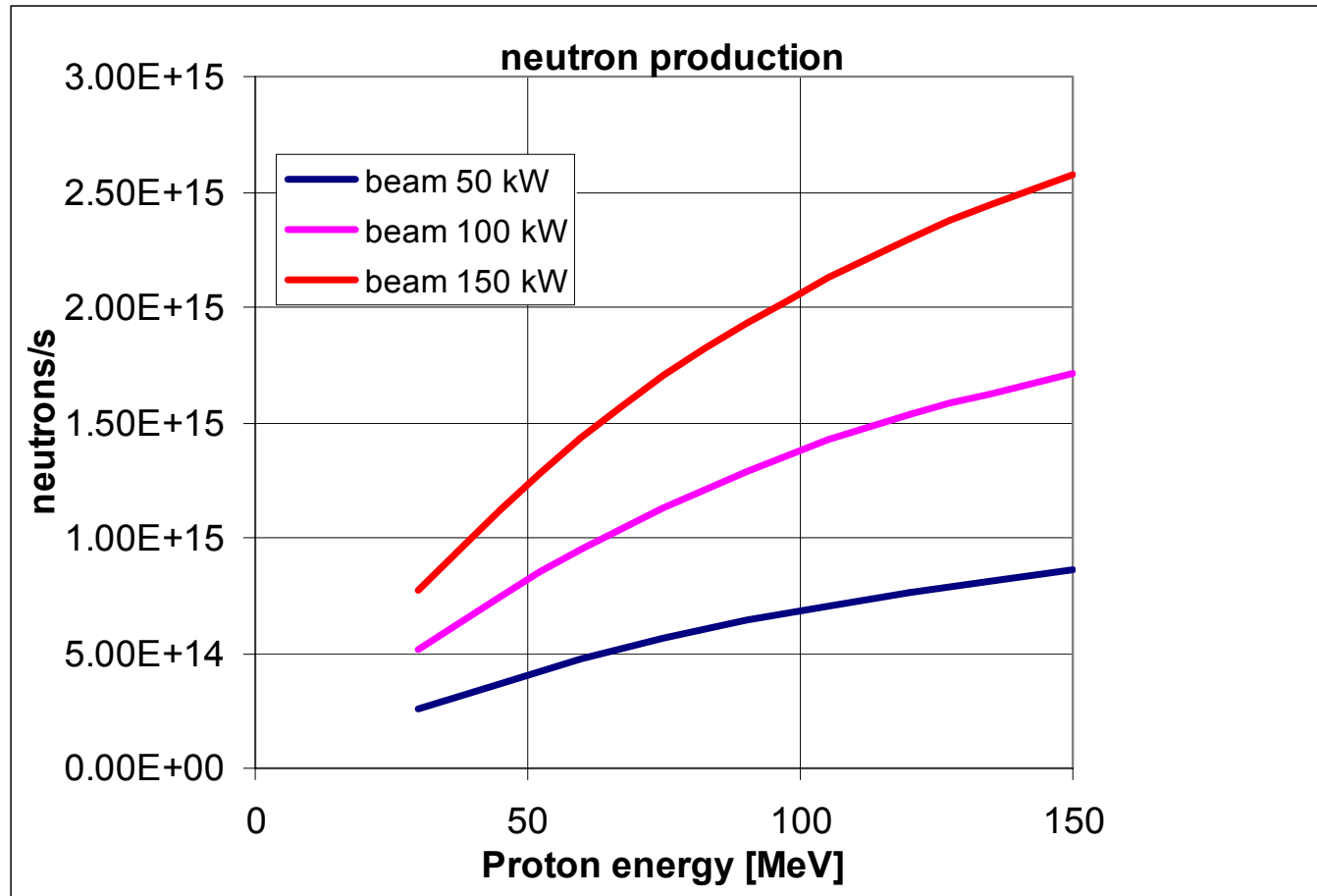
- Fission induced by fast neutrons
- $3 \times 10^{13}$  fissions per second.
- The p beam power ( $\sim 100$  kW) is dissipated in the first target (converter), while the second target (production target) only withstands the fission power (few kW).
- The **production target** consists of  $^{238}\text{U}$ , in the UCx form.
- The (p/n) **converter** is a thick **Be** target

## p energy

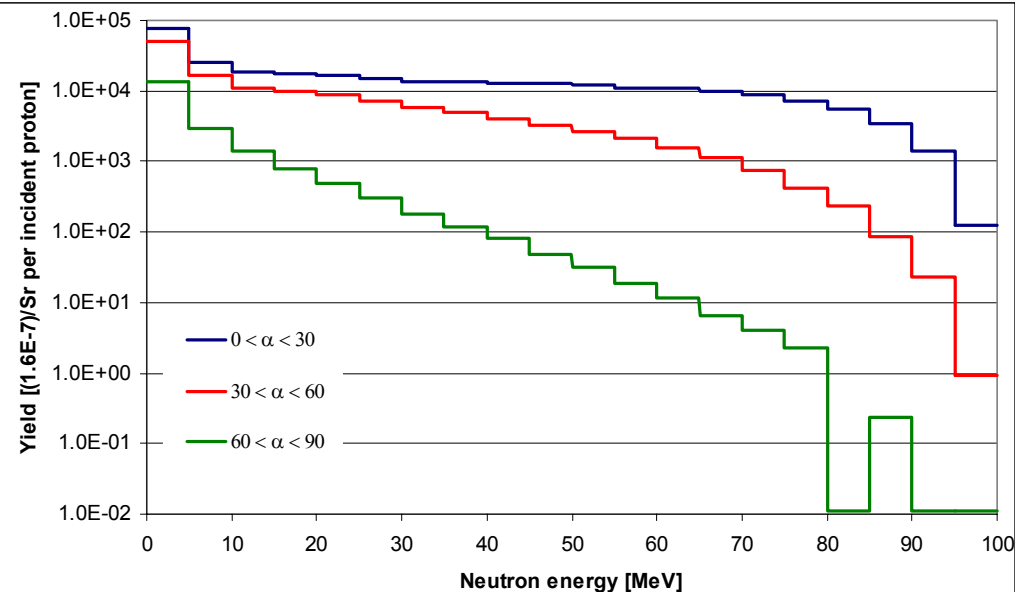
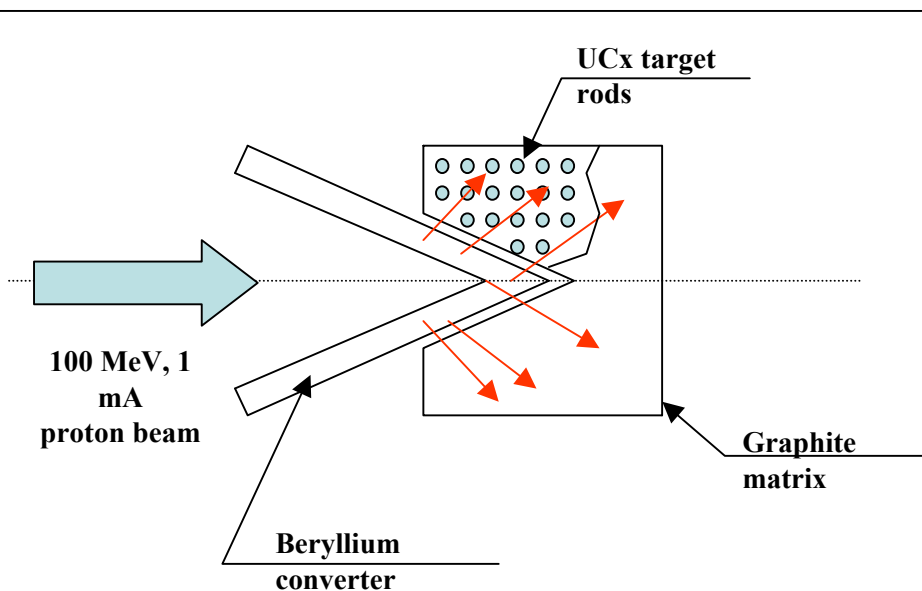


*Number of neutrons (above 2 MeV) produced for each proton in the whole solid angle*

# Neutron production@different beam power



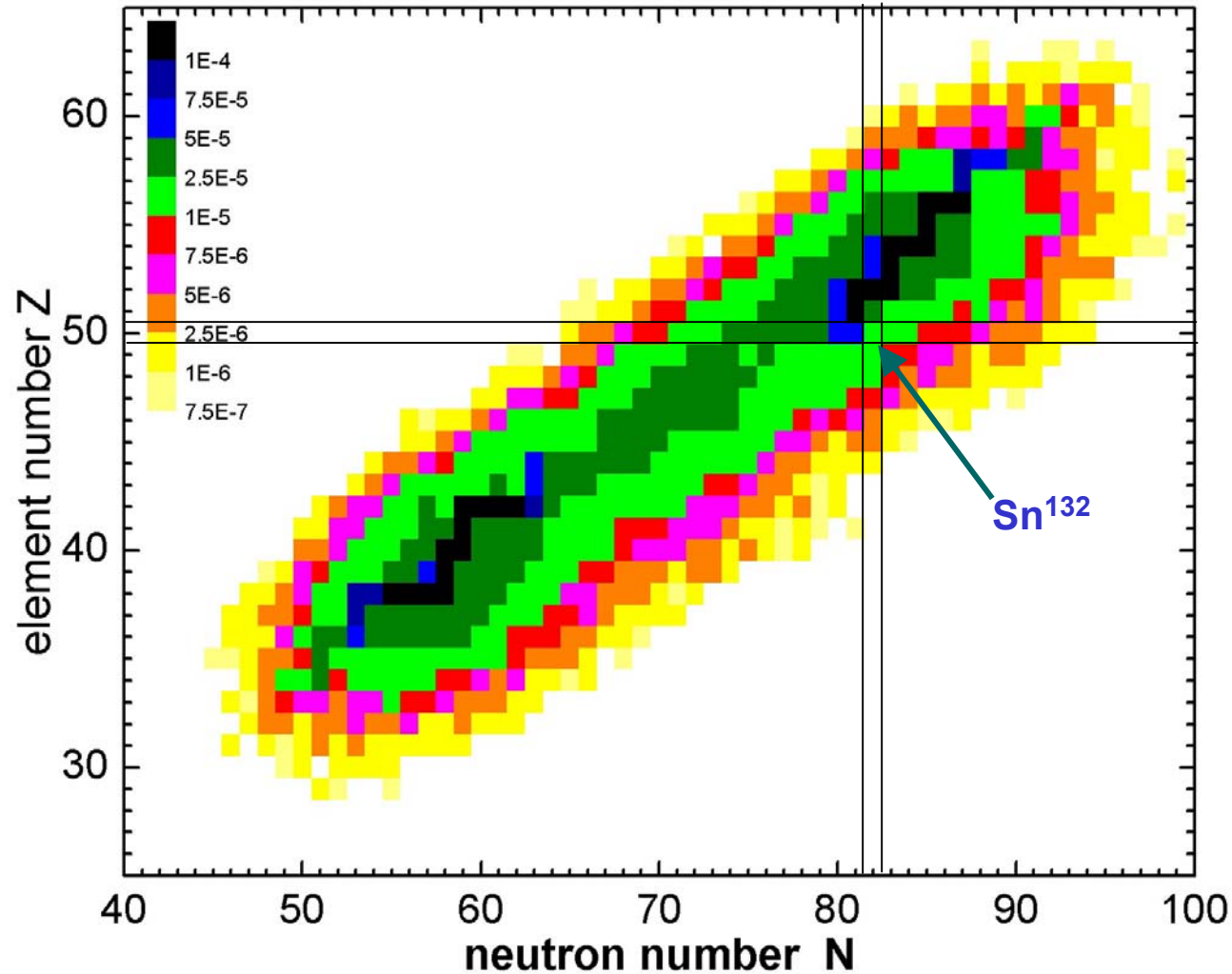
*Flux of neutrons (above 2 MeV) in the whole solid angle for a thick beryllium target as function of p energy.*



### n spectrum (100 MeV p on thick Be target)

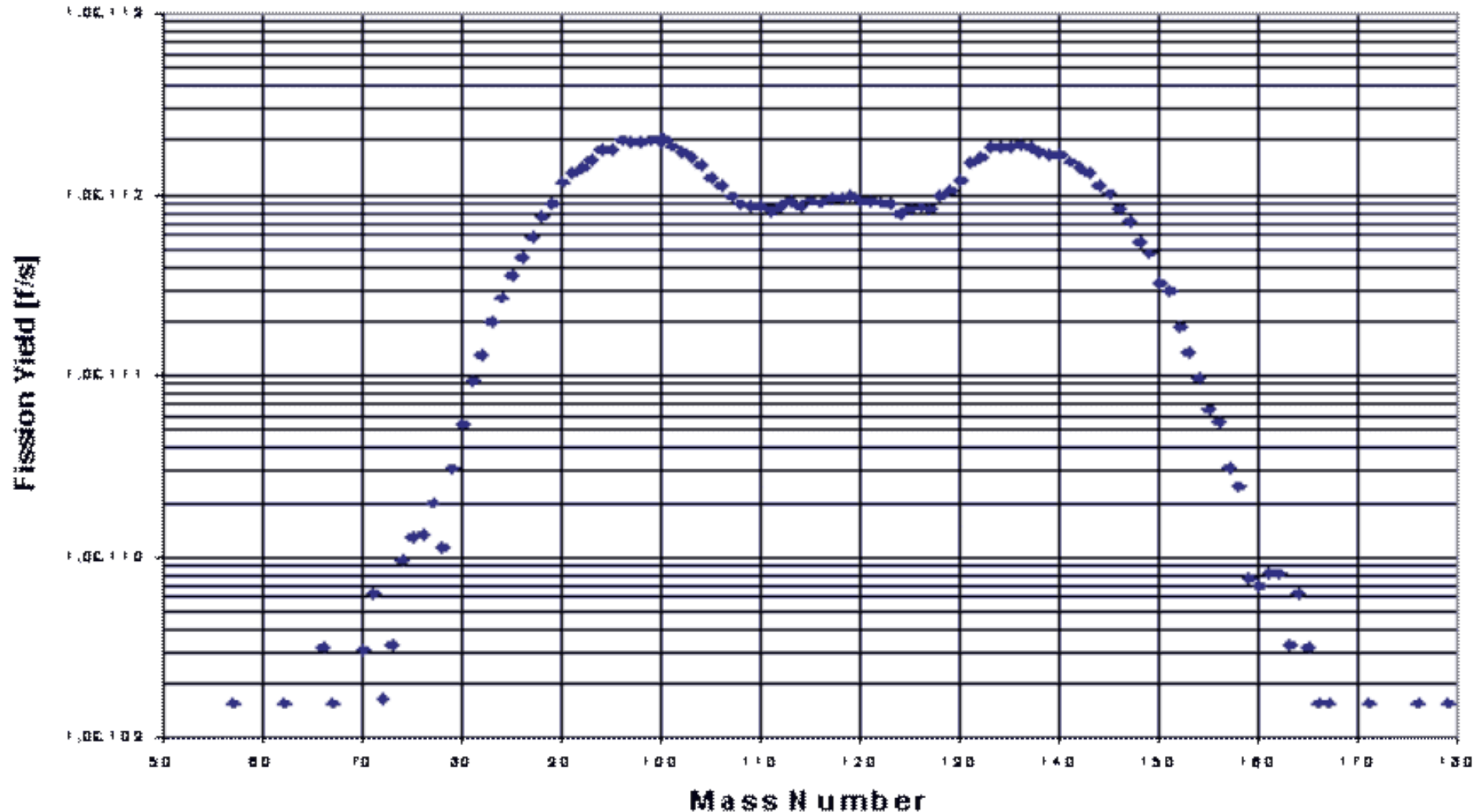
- **Production target 4 kg UCx** , nuclear graphite containing UCx rods ( $\phi = 10$  mm,  $\delta = 2.5$  g cm<sup>-2</sup>) uniformly distributed.
- A tungsten container encapsulates the target that can be heated to high temperatures (2000-2500°C).
- This latter is connected by a tube to an ion source and both stand to a potential of 60 kV, respect the ground.
- The calculated total fission rate is about  $3 \times 10^{13}/s$

# Fragments produced by each proton (in 4 kg of Ucx)



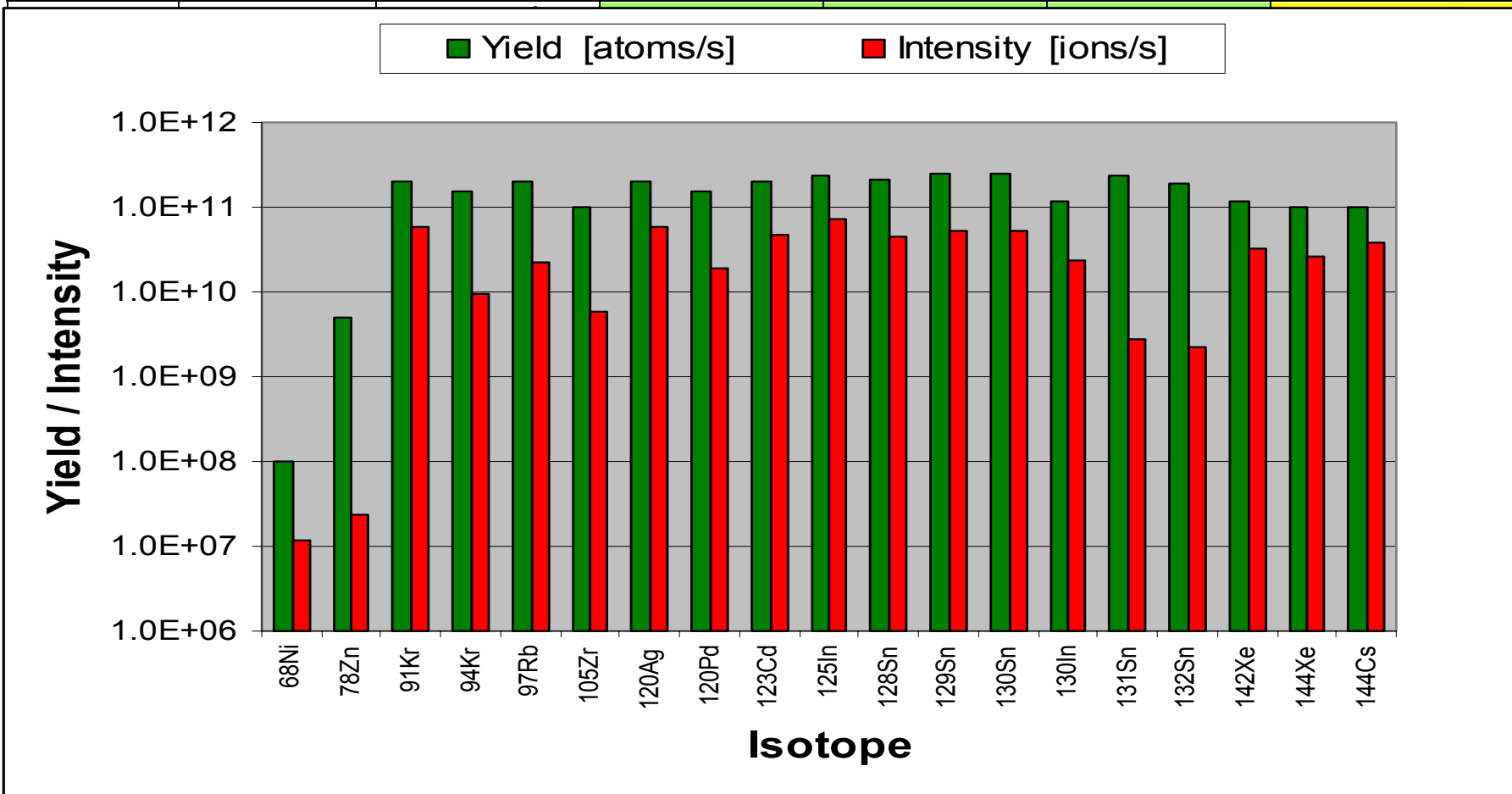
*The nominal beam is of  $1.7 \times 10^{16}$  p/s.*

# *Fission mass distribution for 100 MeV, 1 mA proton beam on beryllium converter and 4 kg UCx production target*





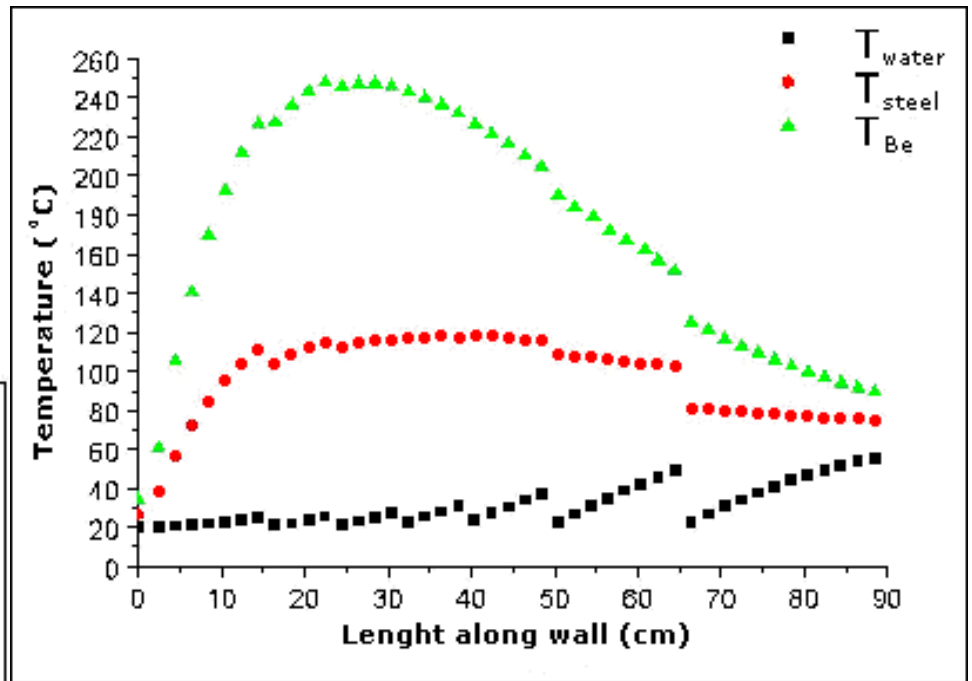
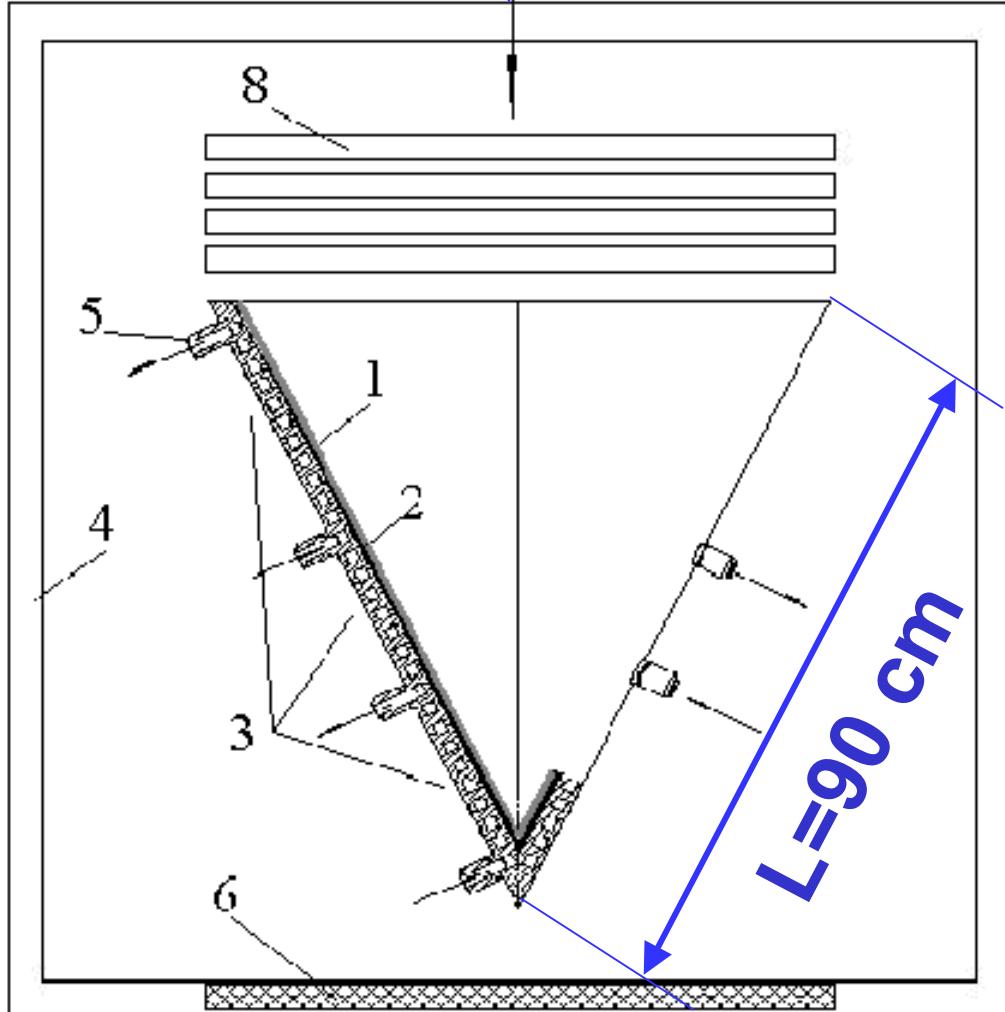
Element	Lifetime [s]	Yield [atoms/mC]	Total eff. [%]	Release &delay eff. [%]	Ioniz. eff. [%]	Ion source Intensity [ions/s]
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132Sn	34.9	$1.9 \cdot 10^{11}$	1.2	2.4	50	$2.28 \cdot 10^9$
142Xe	1.24	$1.2 \cdot 10^{11}$	26.4	44	60	$3.17 \cdot 10^{10}$
144Xe	1.6	$1.0 \cdot 10^{11}$	26.4	44	60	$3.64 \cdot 10^{10}$
144Cs	1	$1.0 \cdot 10^{11}$	38	40	95	$3.80 \cdot 10^{10}$

At experiments for Sn<sup>132</sup> typically  $10^8$  ions/s (0.02 pnA)

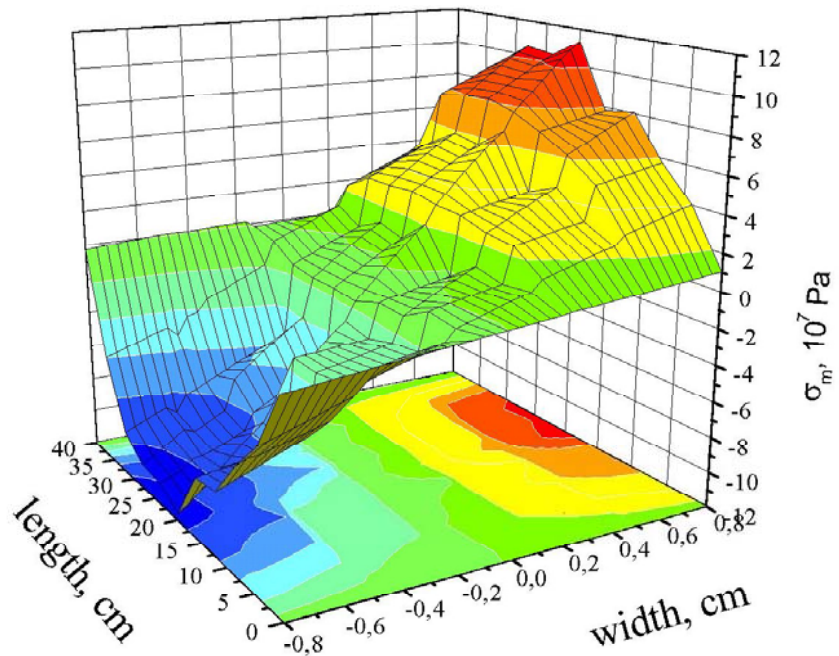
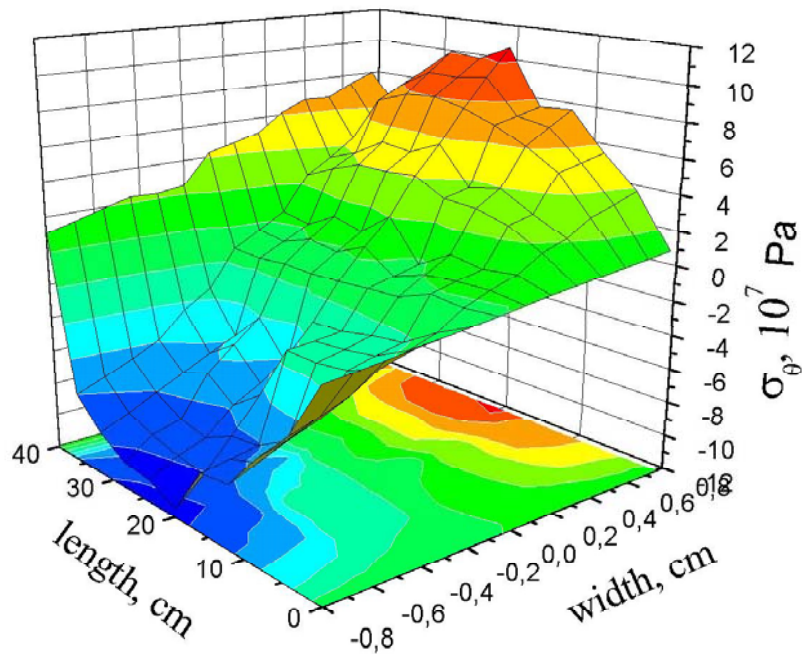
10 MeV 30 mA



**Be converter**

300 kW water cooled  
to be prototyped

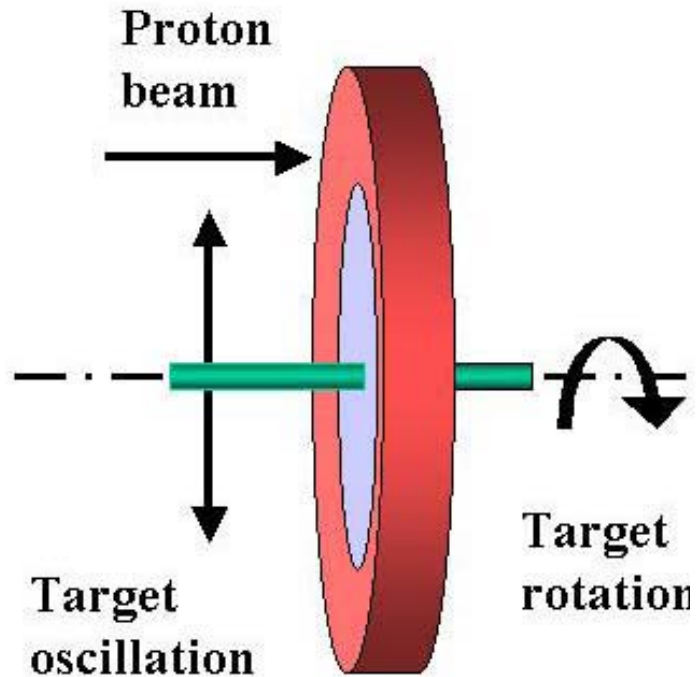
# Thermal stress calculations (10 MeV, 30 mA)



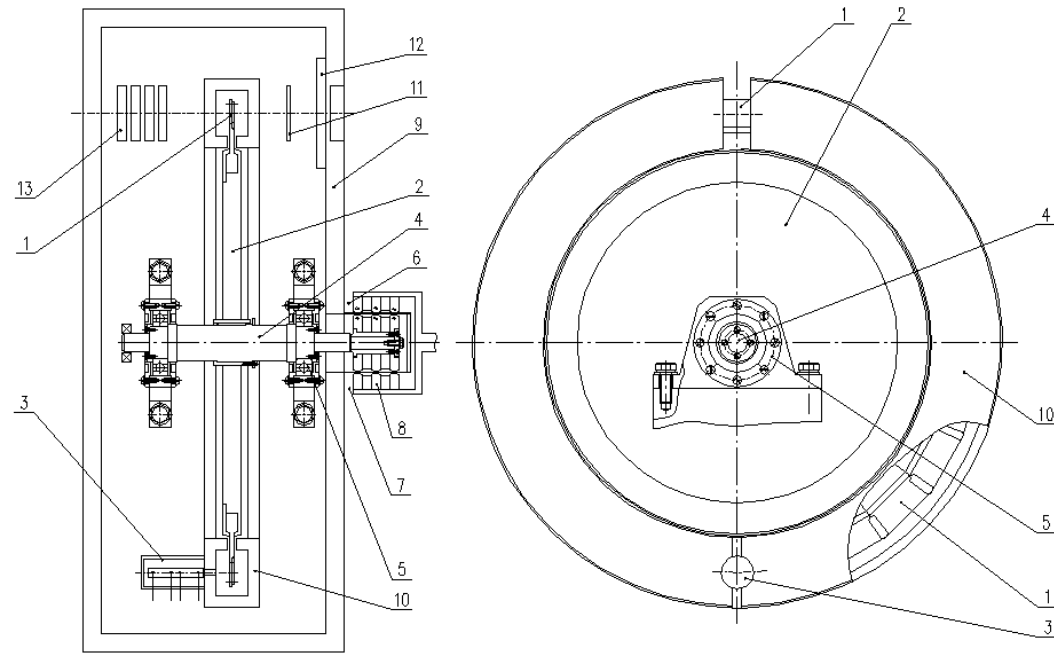
**Maximum thermo-mechanical stress [ $10^7$  Pa]**

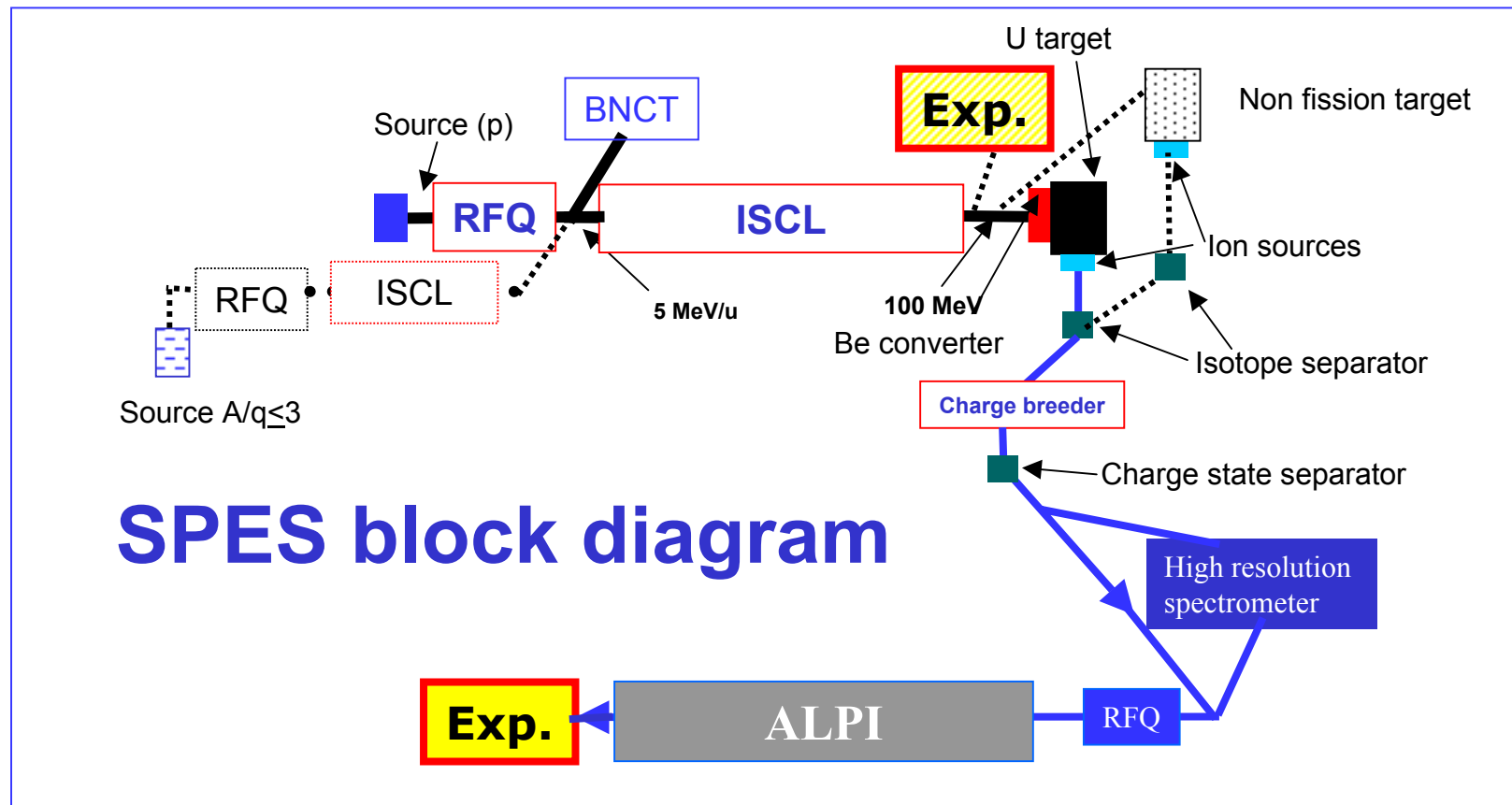
$\sigma_m$ Be	$\sigma_\theta$ Be	$\sigma_{ult}$ Be / $\sigma_{fl}$ Be	$\sigma_m$ Fe	$\sigma_\theta$ Fe	$\sigma_{ult}$ Fe / $\sigma_{fl}$ Fe
8.76	10.96	27 - 37 / 25.5	12.71	15.90	32.4 / 20.5

# R&D for C<sup>13</sup> rotating target



R&D program for the production of C<sup>13</sup> with graphyte mechanical properties





Beside fast fission, p for direct reactions

- $A/q \leq 3$  ( $\sim 100 \text{ MeV}/q$ ): fusion-evaporation or multinucleon transfer reactions.
- deuterons increased production of neutrons (\*2 on the whole solid angle, \* 8 in the forward direction) **getting to  $10^{14}$  Fission/s.**
- with d is much more difficult the linac operation (activation of the structure including the RFQ).
- this high intensity ion beam can be directly used by experiments.

# The driver linac

The main linac parameters are:

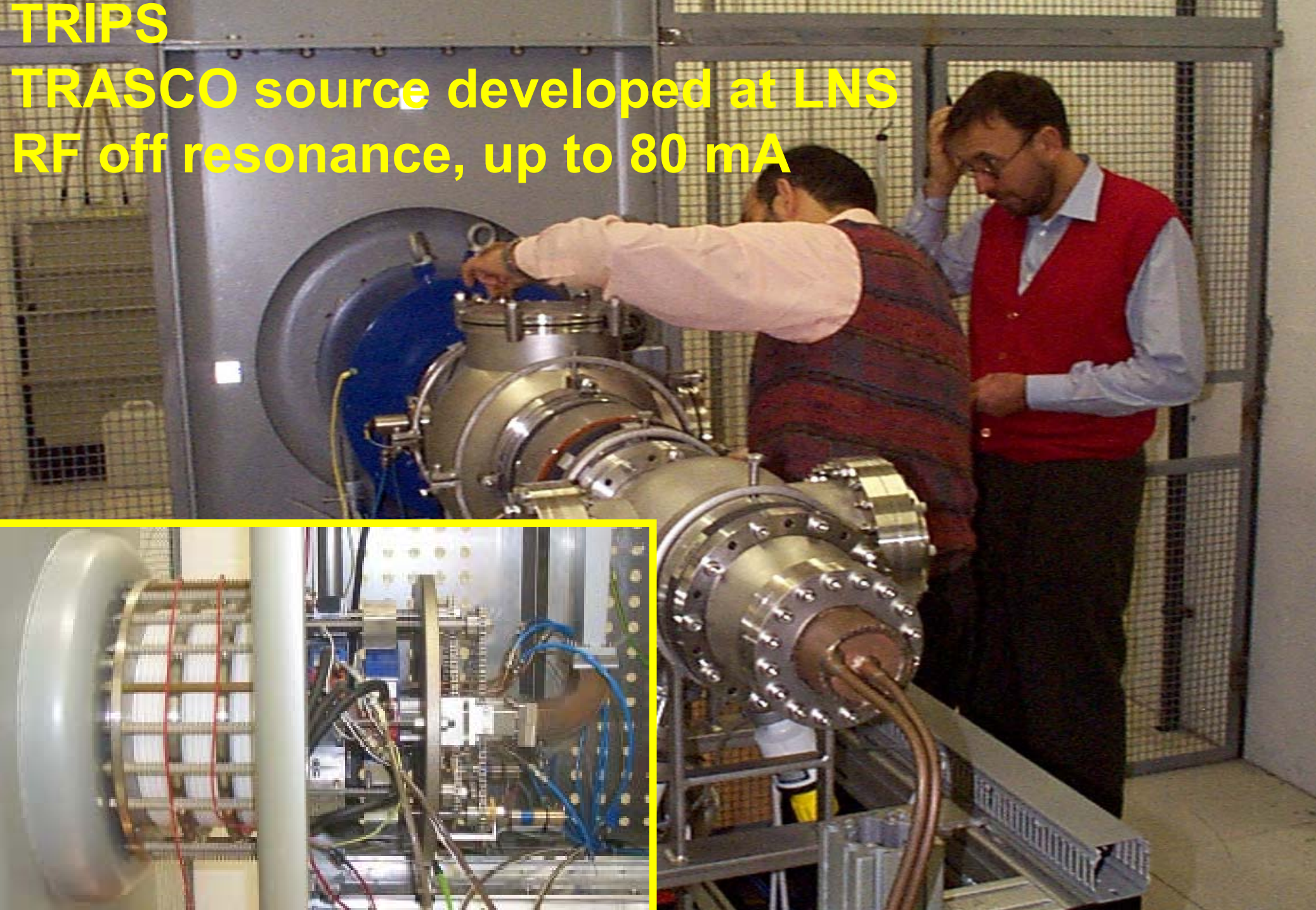
- Beam energy:  $\sim 100$  MeV
  - Beam current : 5 mA (like Eurisol driver)
  - rf installed for 3 mA
  - Duty cycle: 100% (cw), compatible with pulsed operation
  - Beam losses below 1 W/m
  - RF frequency: 352 MHz
  - $A/q \leq 3$  ions accelerated
- The driver construction will include two stages.
    - In the first stage the proton injector and the main linac will be built.
    - In the second stage, the ion injector will be built.



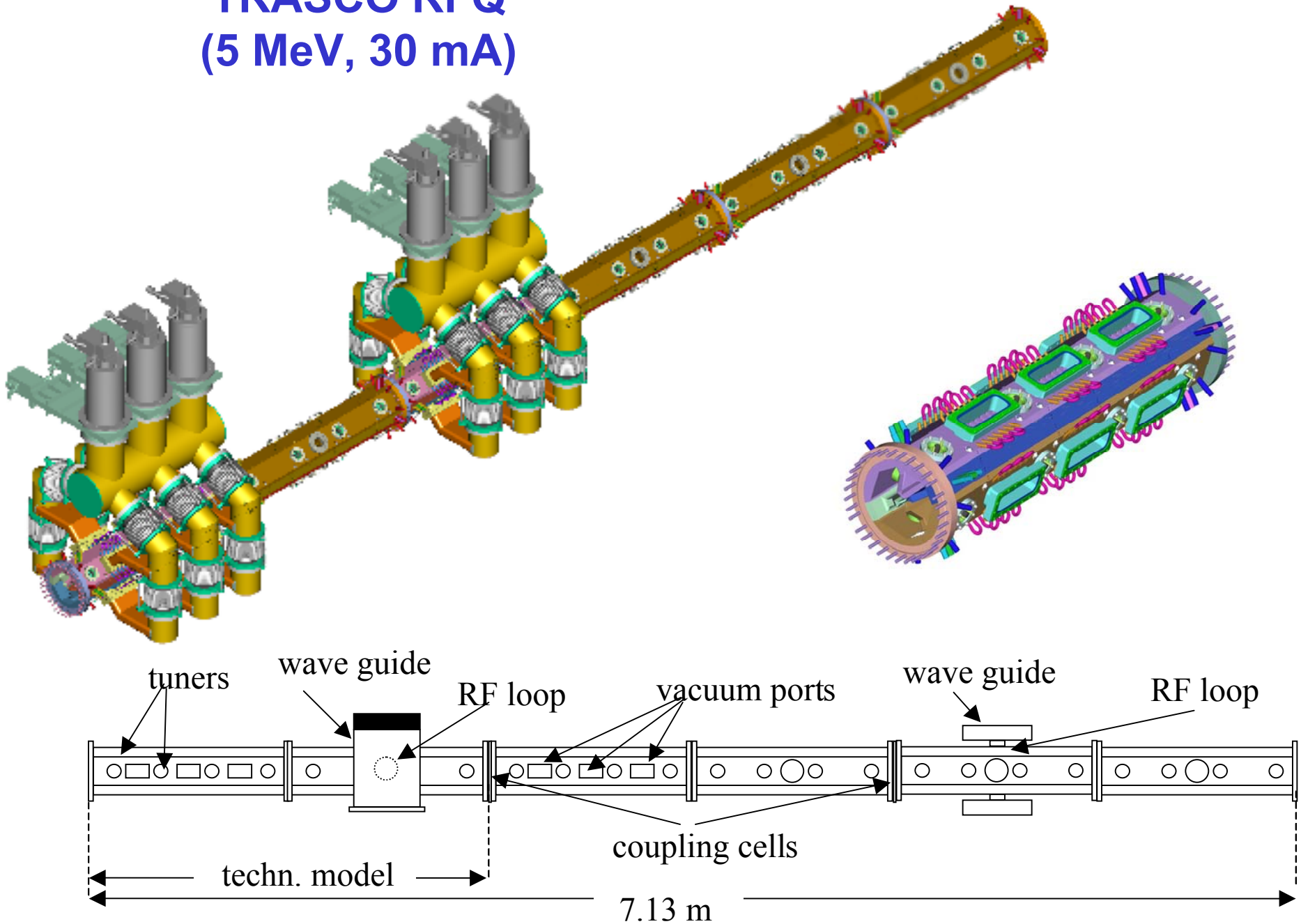


# TRIPS

TRASCO source developed at LNS  
RF off resonance, up to 80 mA

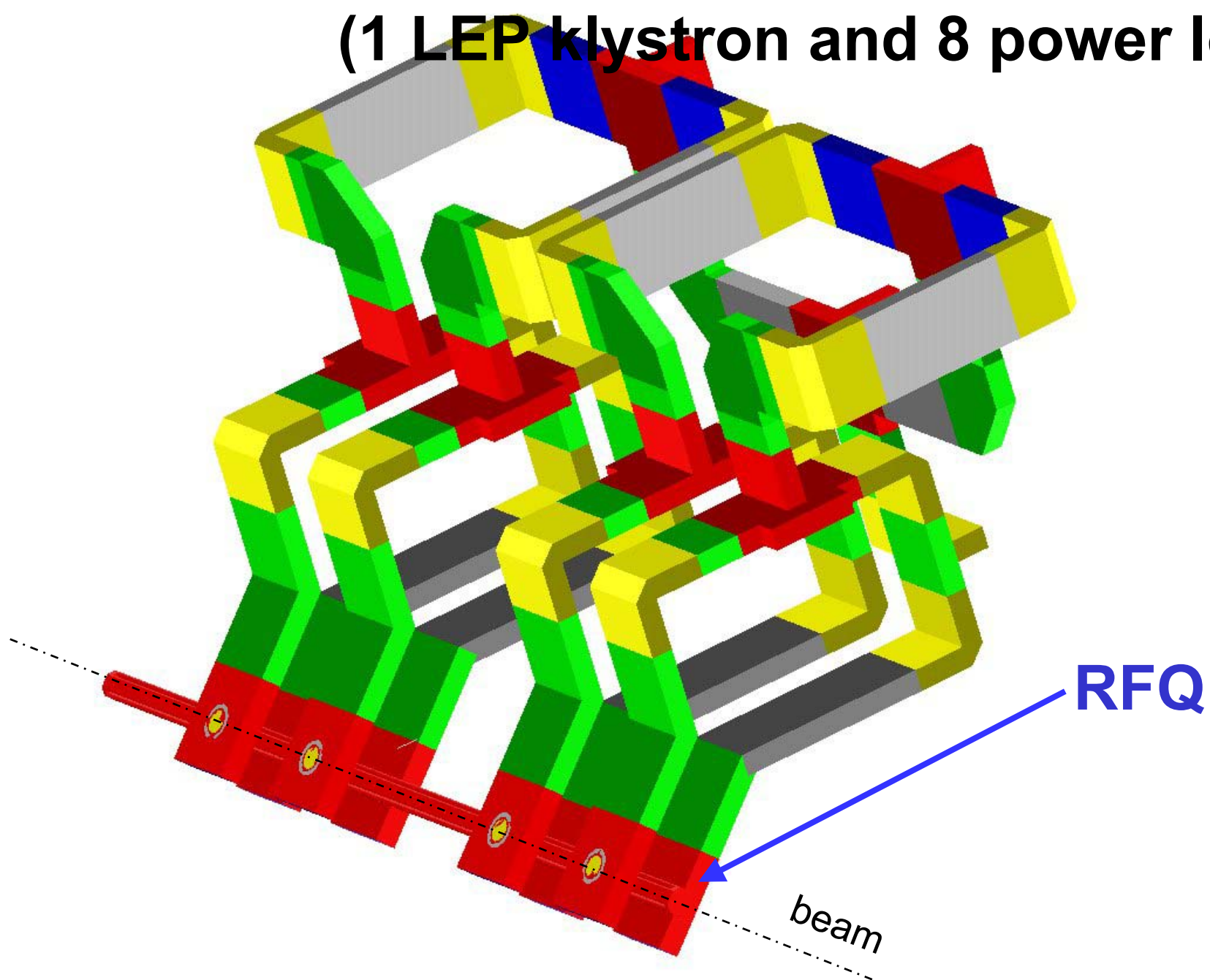


# TRASCO RFQ (5 MeV, 30 mA)

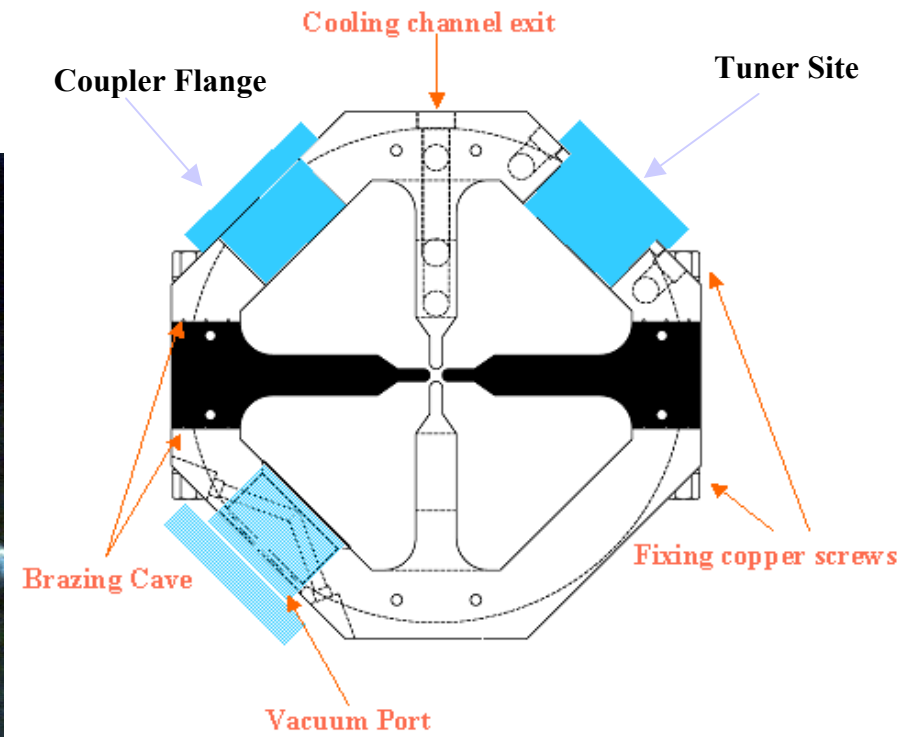
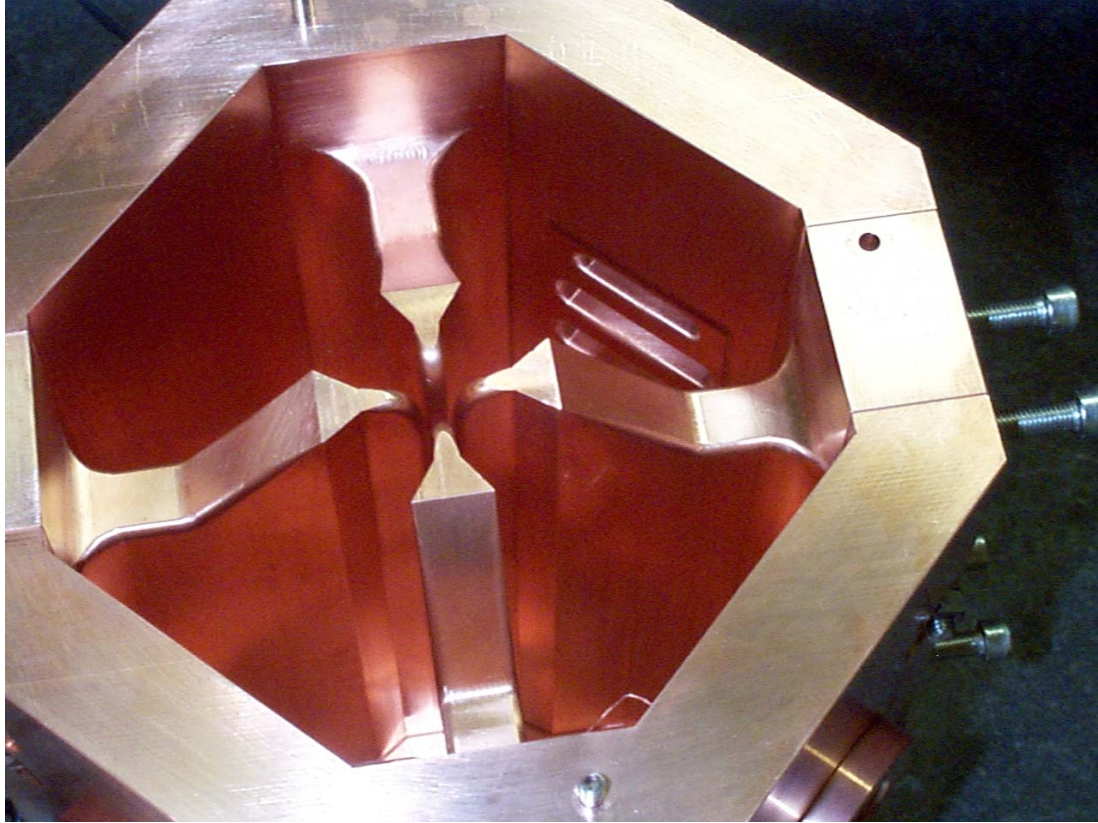




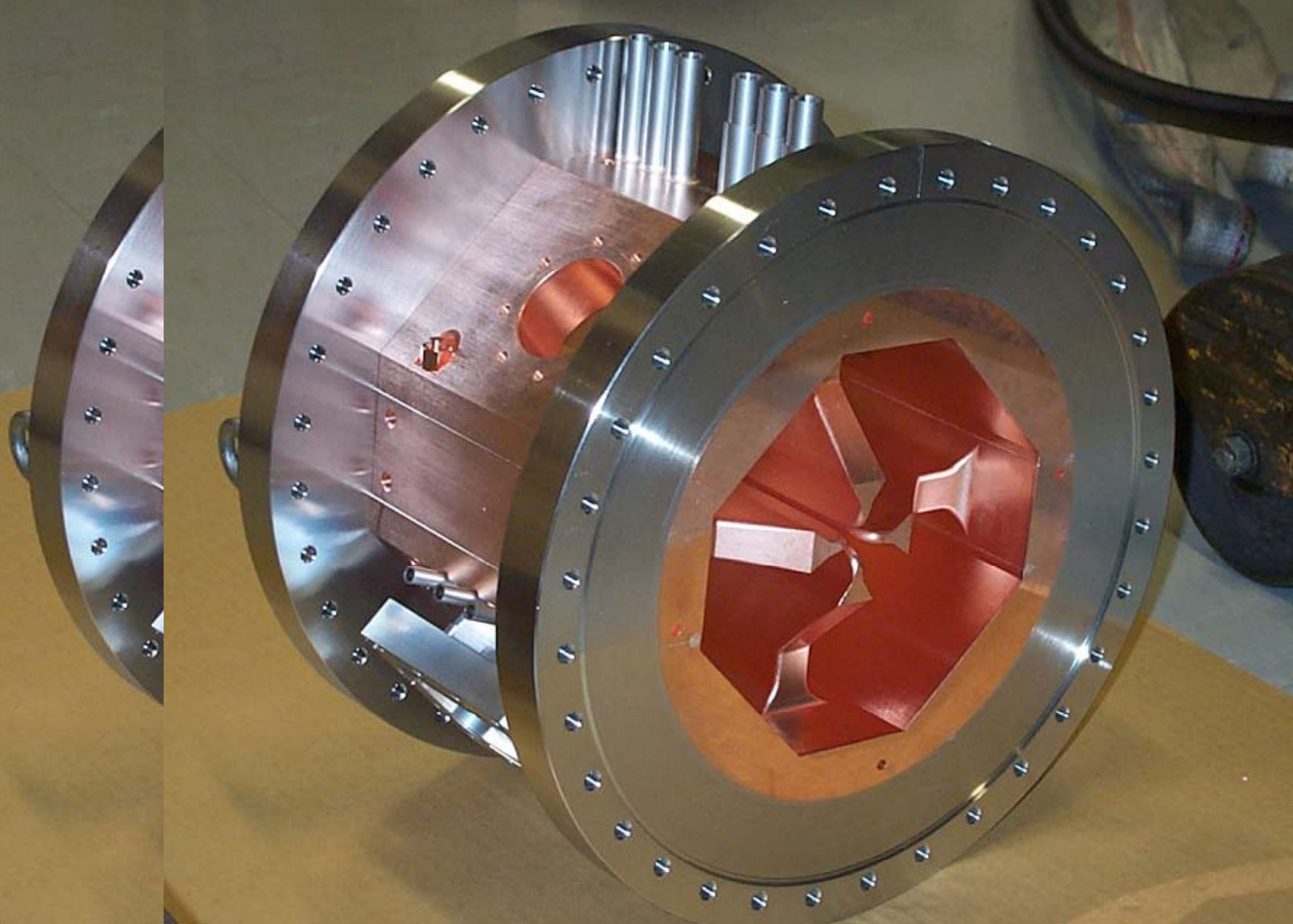
# Wave guides (1 LEP klystron and 8 power loops)



# RFQ Test Model







# RFQ construction

- In the 220 mm long technological model all construction steps have been tested
- First 1200 mm segment under construction





# Proton Superconducting driver



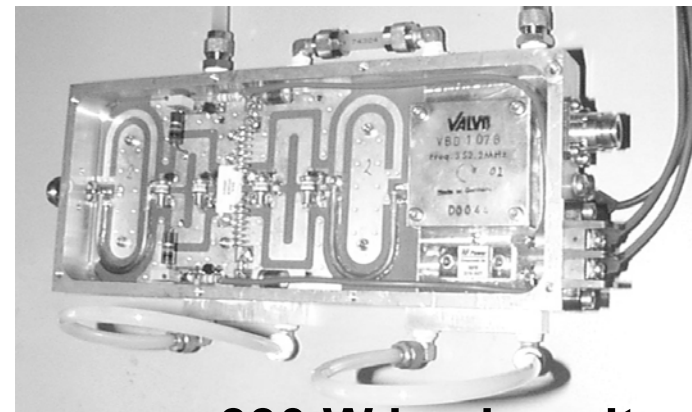
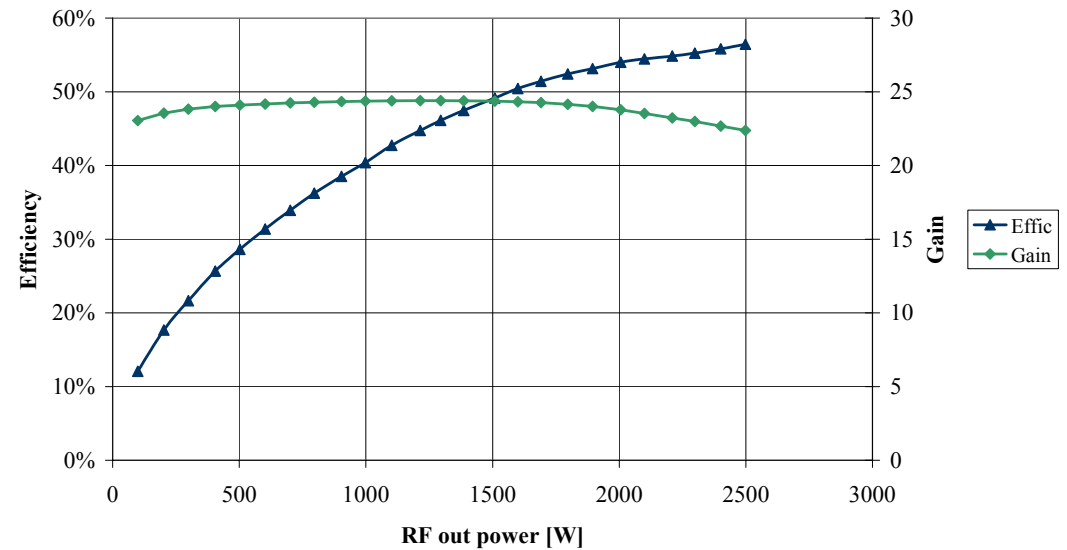
**Moderate current, CW like heavy ion boosters  
.....but.....  
beam loading dominated**

# 352 MHz solid state RF amplifiers



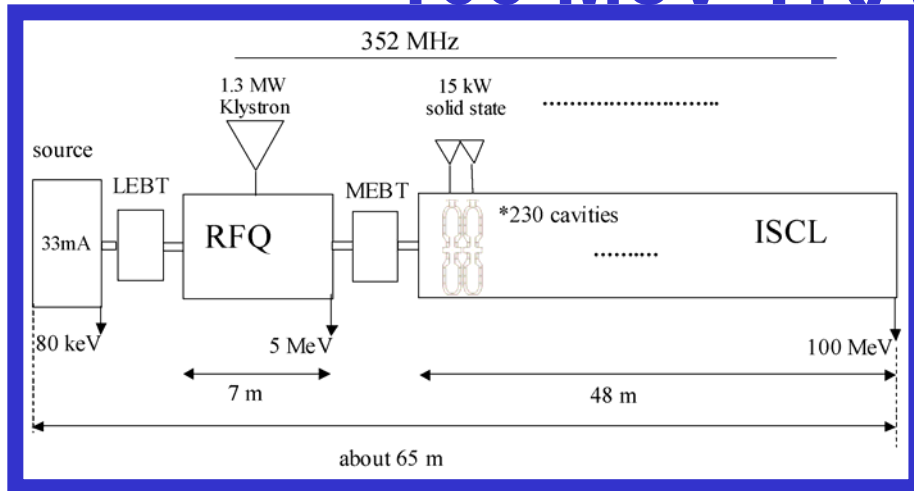
**2.5 kW prototype**

**2.5 kW RF Amplifier**



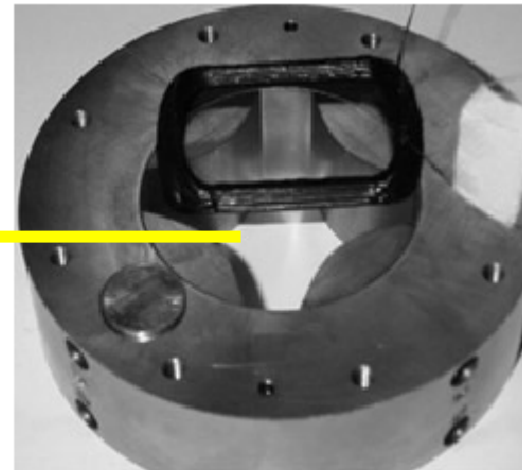
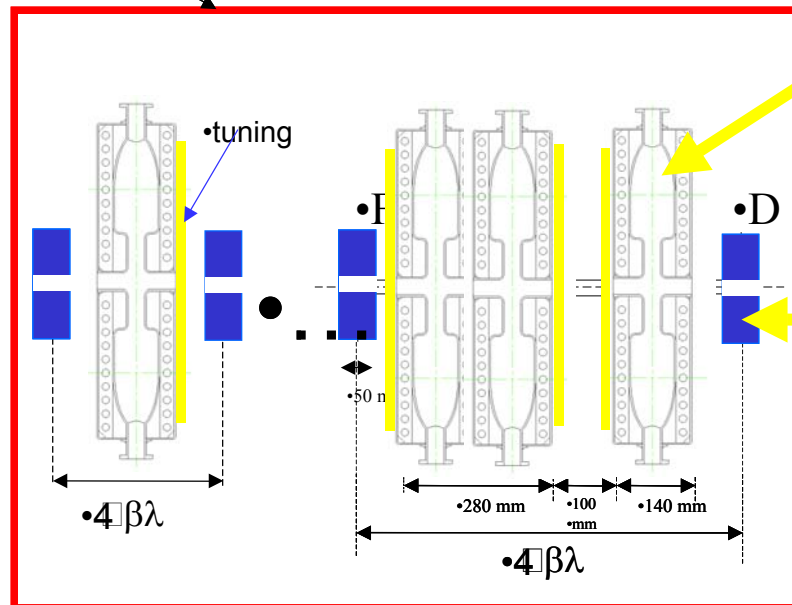
**330 W basic unit**

# 100 MeV TRASCO



•Cryostat (4.5 K)

•Reentrant cavity

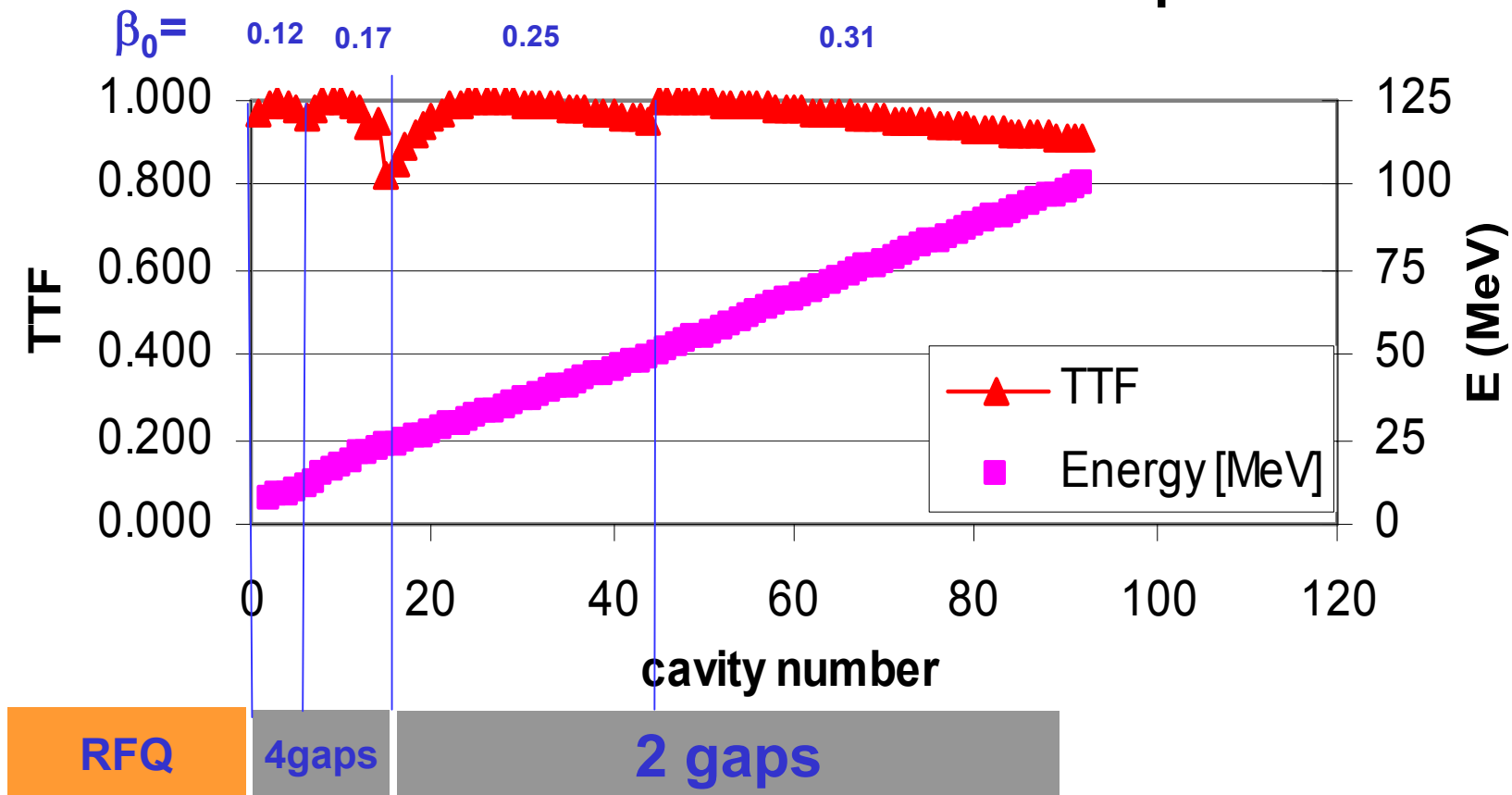


•Superferric quadrupole

Fig. 4. The yoke and coil with a penny shown for size.

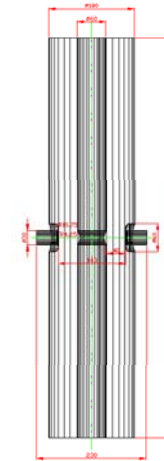
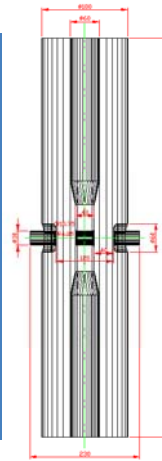
# Driver structure ( $\Phi_s = -30^\circ$ )

## Main Linac transit time factor for protons





# Cavities (352 MHz)

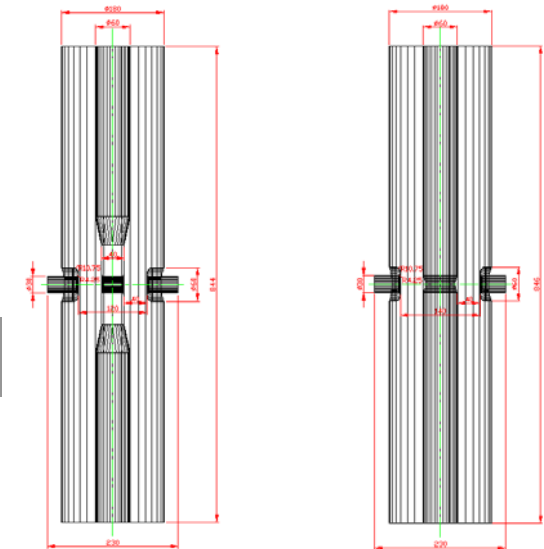
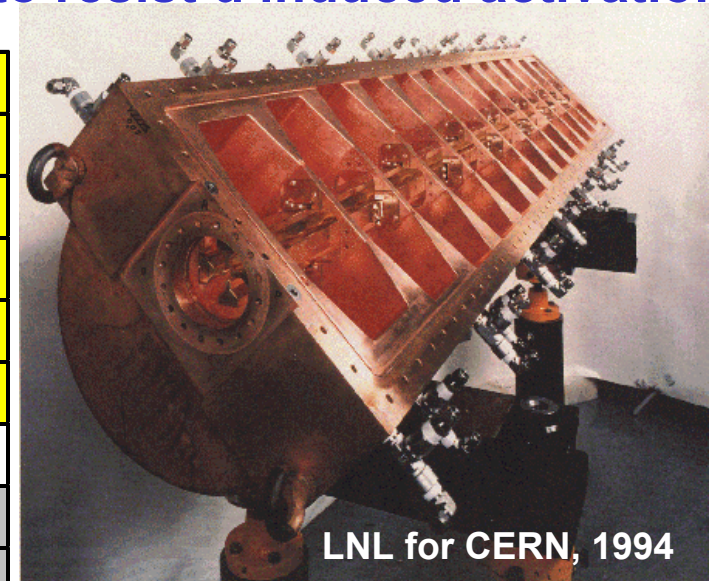


Cavity type	4-gap	4-gap	HWR	HWR	units
$\beta_0$	0.12	0.17	0.25	0.31	
n. of gap	4	4	2	2	
$E_p/E_a$	~3.	~3.	~4	~4	
$H_p/E_a$	102	87	95	106	Gauss/(MV/m)
$R_s \times Q$	45	62	54	66	$\Omega$
Eff. length	0.2	0.28	0.18	0.214	m
Design $E_a$	6	6	6	6	MV/m
Design energy gain	1.2	1.7	1.08	1.284	MeV/q
n. required	6	6	32	48	

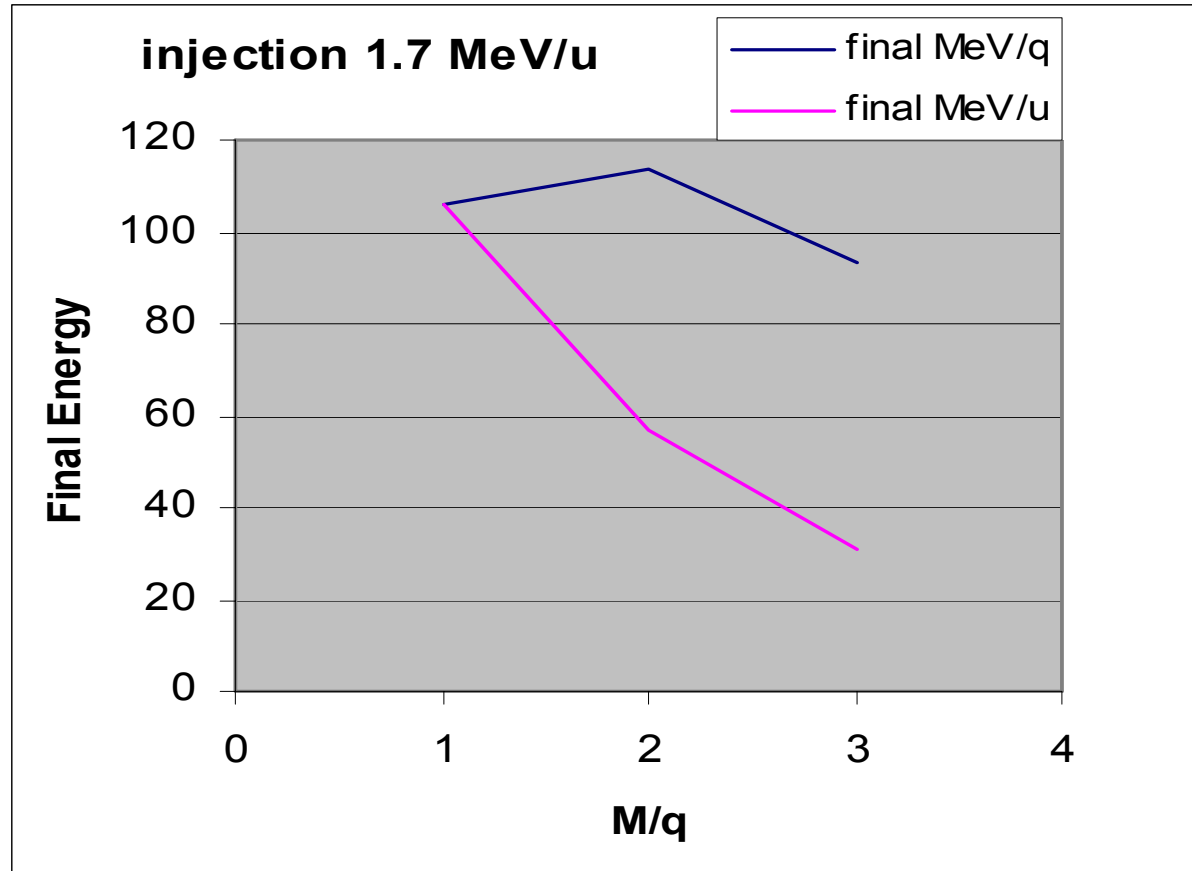
# Ion Linac $A/q < 3$

**RFQ to be developed cw!**  
**Able to resist d induced activation!**

RFQ Energy Range	0.023 ÷ 1.7	MeV/u
Frequency	176	MHz
Beam Current	3	mA
Transmission	96	%
<b>Length</b>	<b>7.2</b>	<b>m (4.2 λ)</b>
Approx. RF power	<b>500</b>	kW
<i>Parameters of the SPES ion injector linac</i>		
beam energy	18.5	MeV
Beam current	3	mA
<b>Number of cavities</b>	<b>18</b>	
<b>Approx. Length of the ISCL</b>	<b>7.5</b>	<b>m</b>
avg. cryogenic power in operation	217	W
total AC power in operation	<b>201</b>	kW



# Linac acceptance



**RFQ**

**2gaps**

**4gaps**

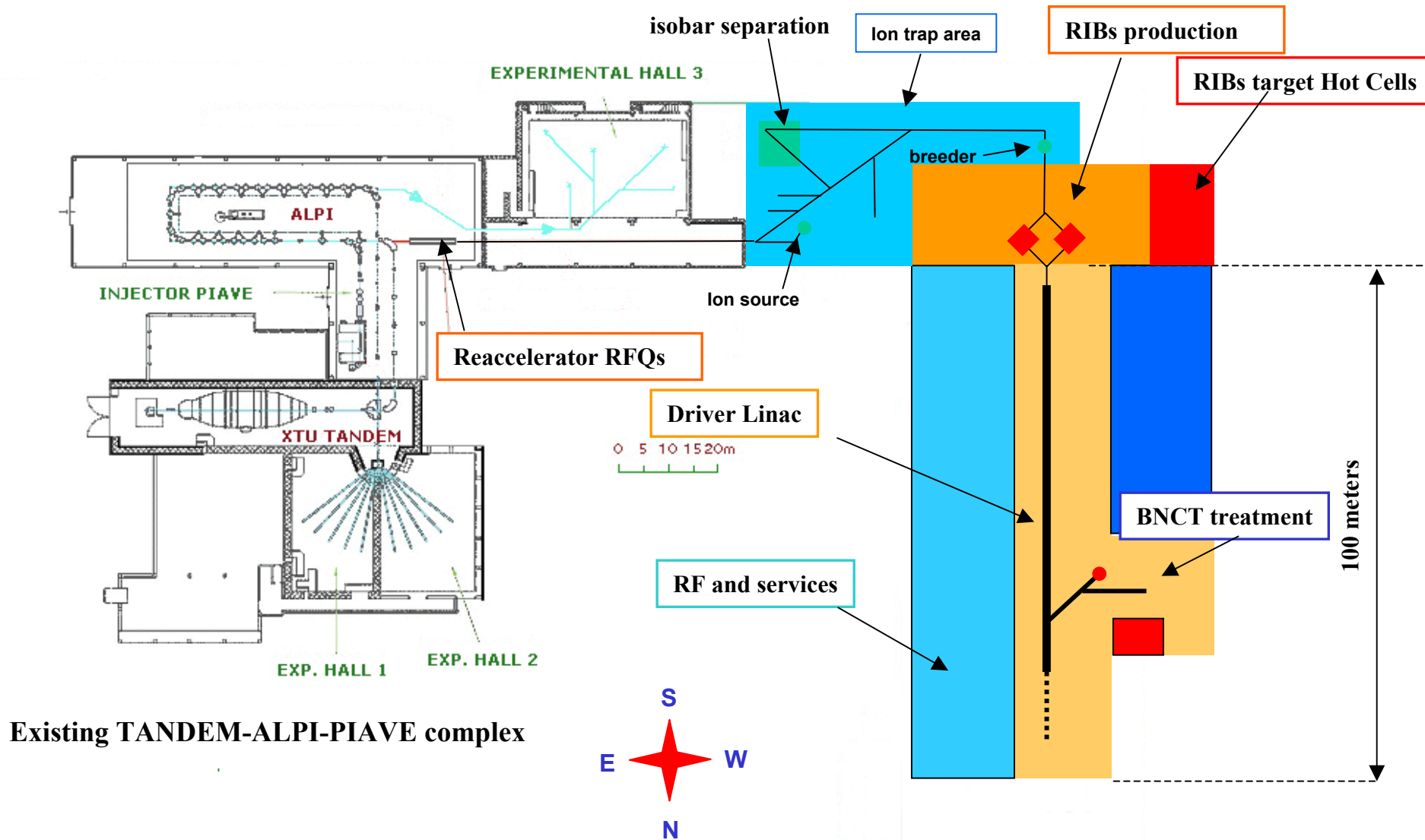
**2 gaps**

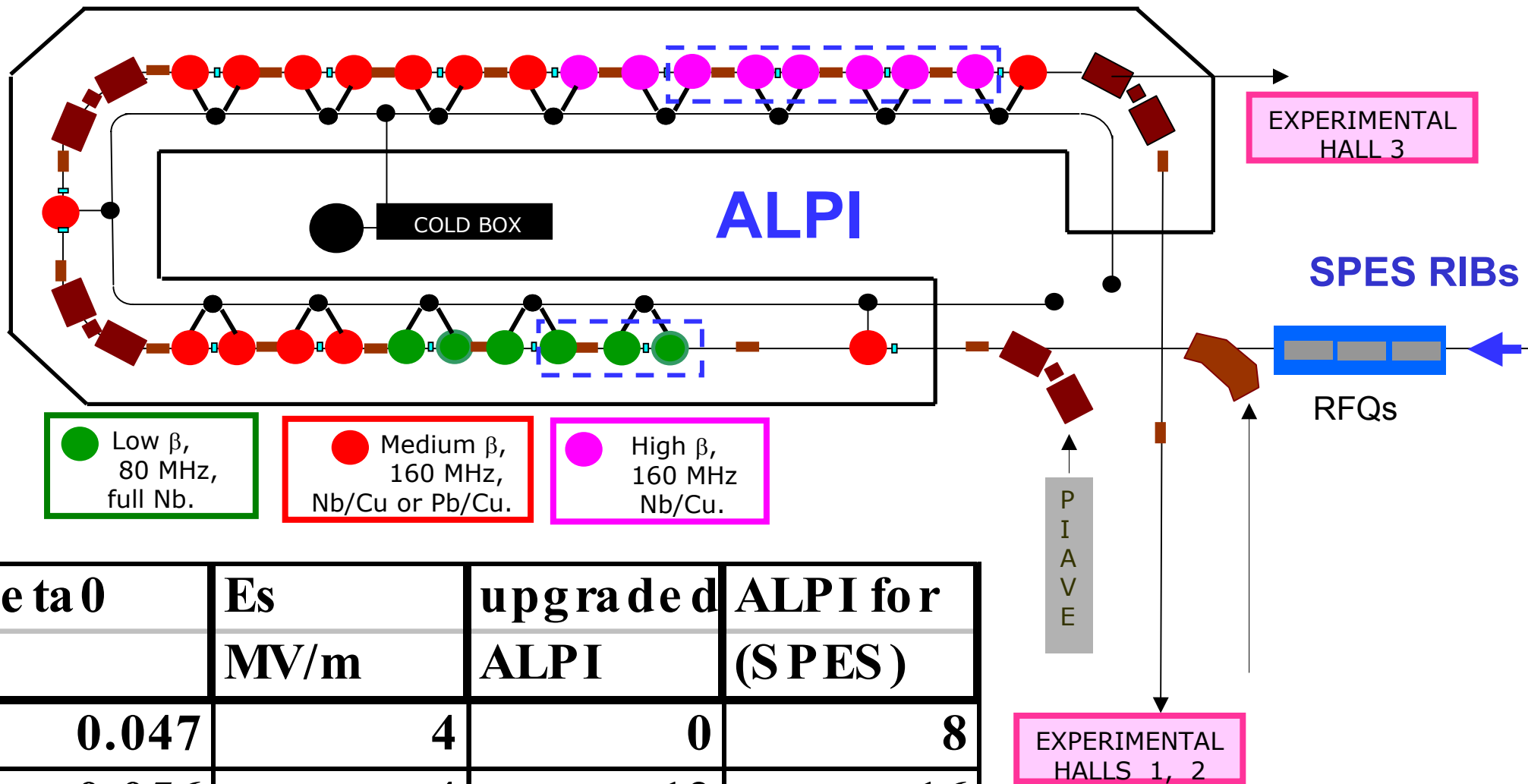
**176 MHz**

**Main linac 352 MHz**

# **Reacceleration with ALPI**

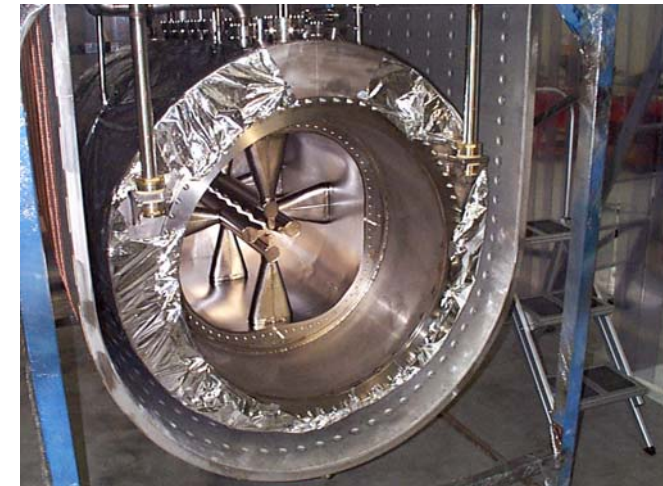
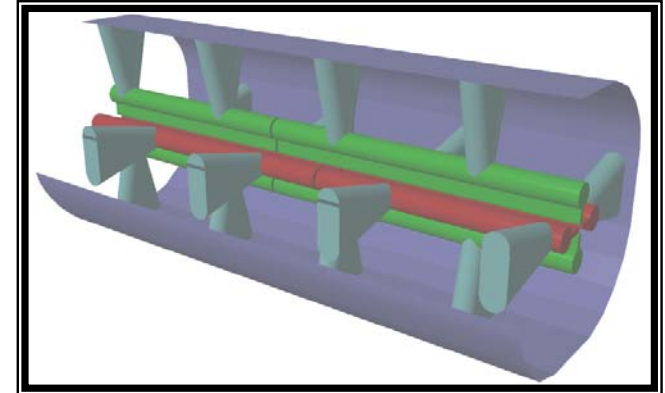
# SPES lay-out





# Injector

- **Charge breeder** (ECR or EBIS): from results of EU RTD Network a charge state +18 for  $\text{Sn}^{132}$  is feasible.
- **High resolution separator**, either:
  - ISAC like magnetic structure before the breeder
  - Mixed magnetic TOF using the long transfer lines
- RFQ will accept  $A/q=10$ , **three SRFQ**
- Only the first RFQ needs important R&D (and could be normal conducting)

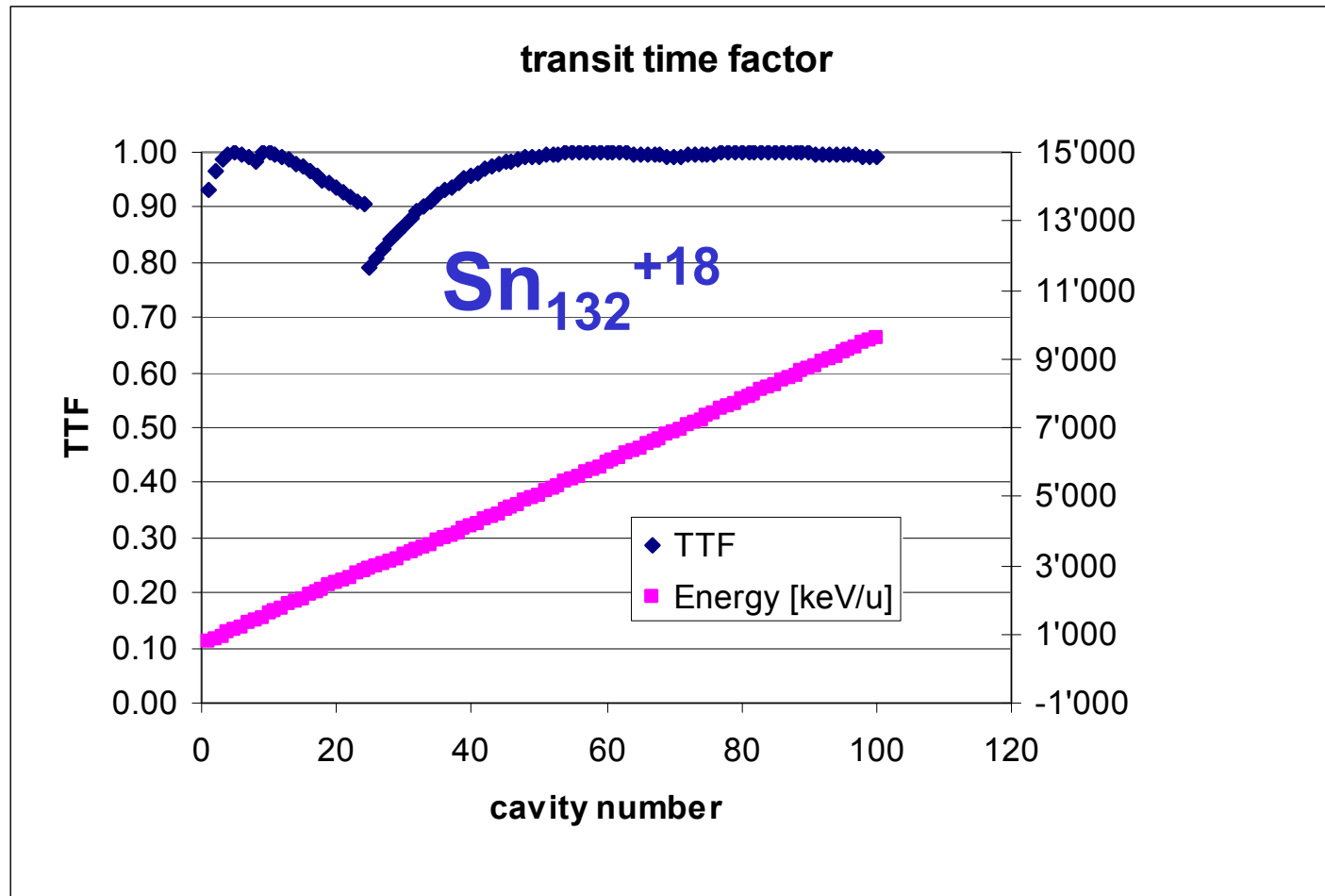
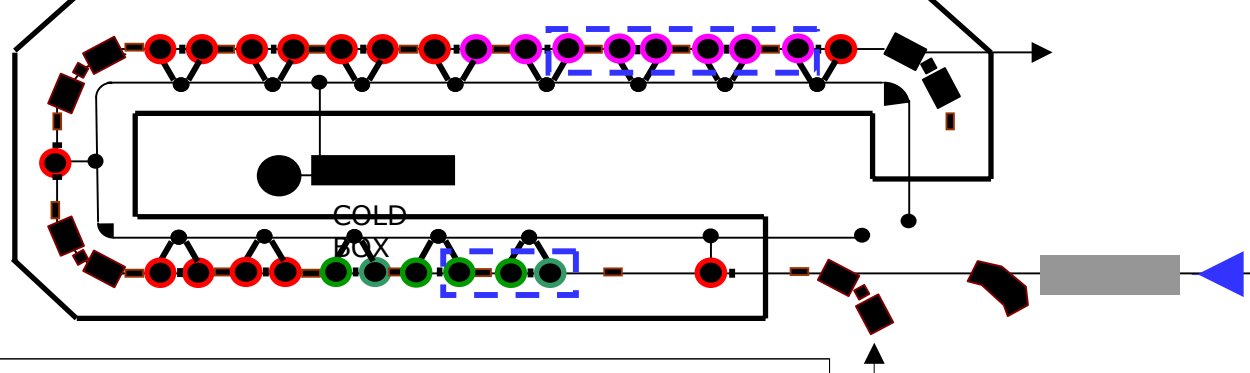


# EBIS source “BRIC” developed at INFN Bari (Tested with low solenoid field)

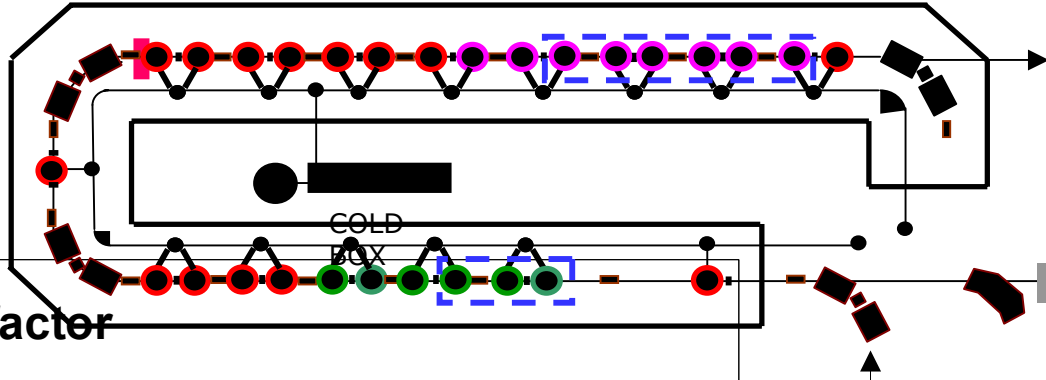




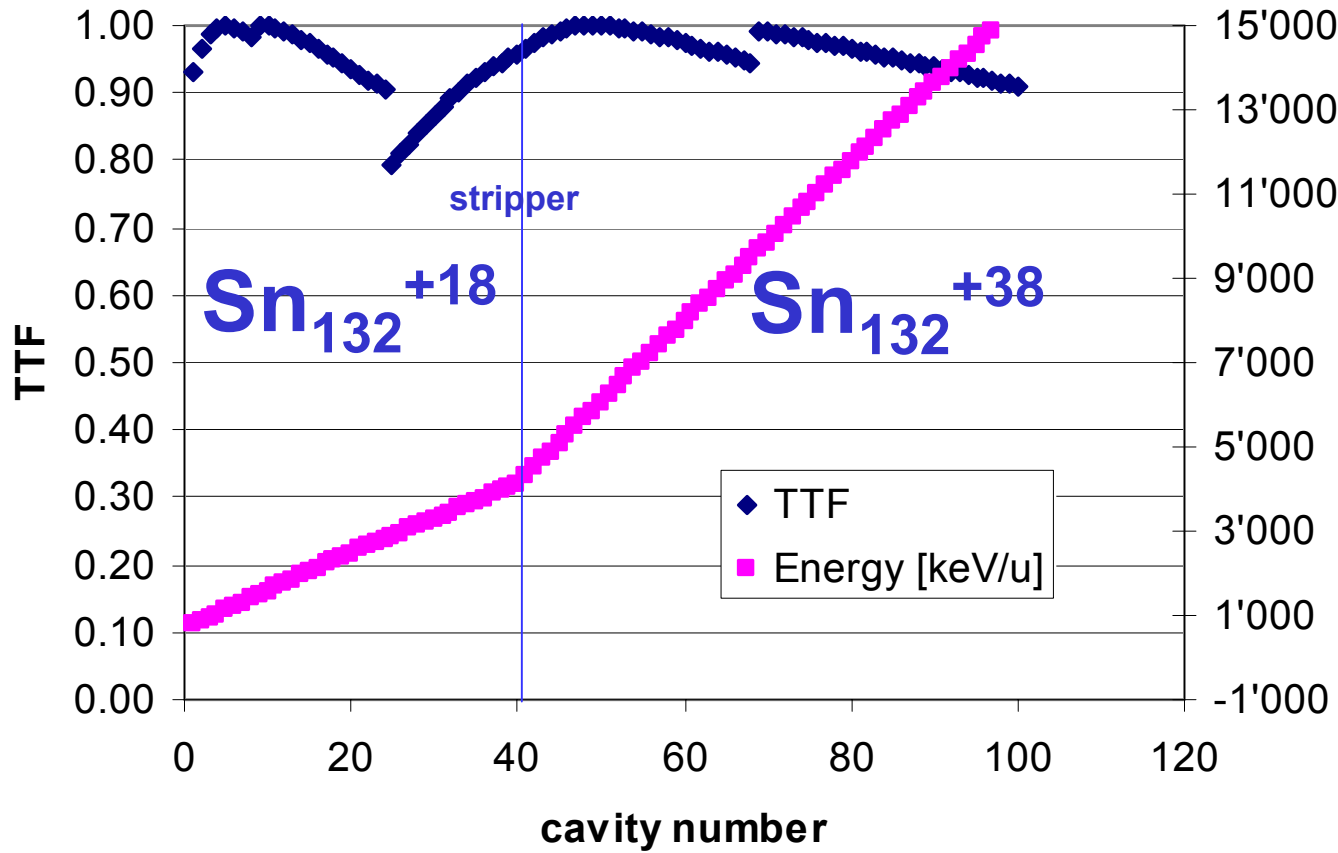
# $\text{Sn}_{132}^{+18}$ in ALPI (up to 9.6 MeV/u)



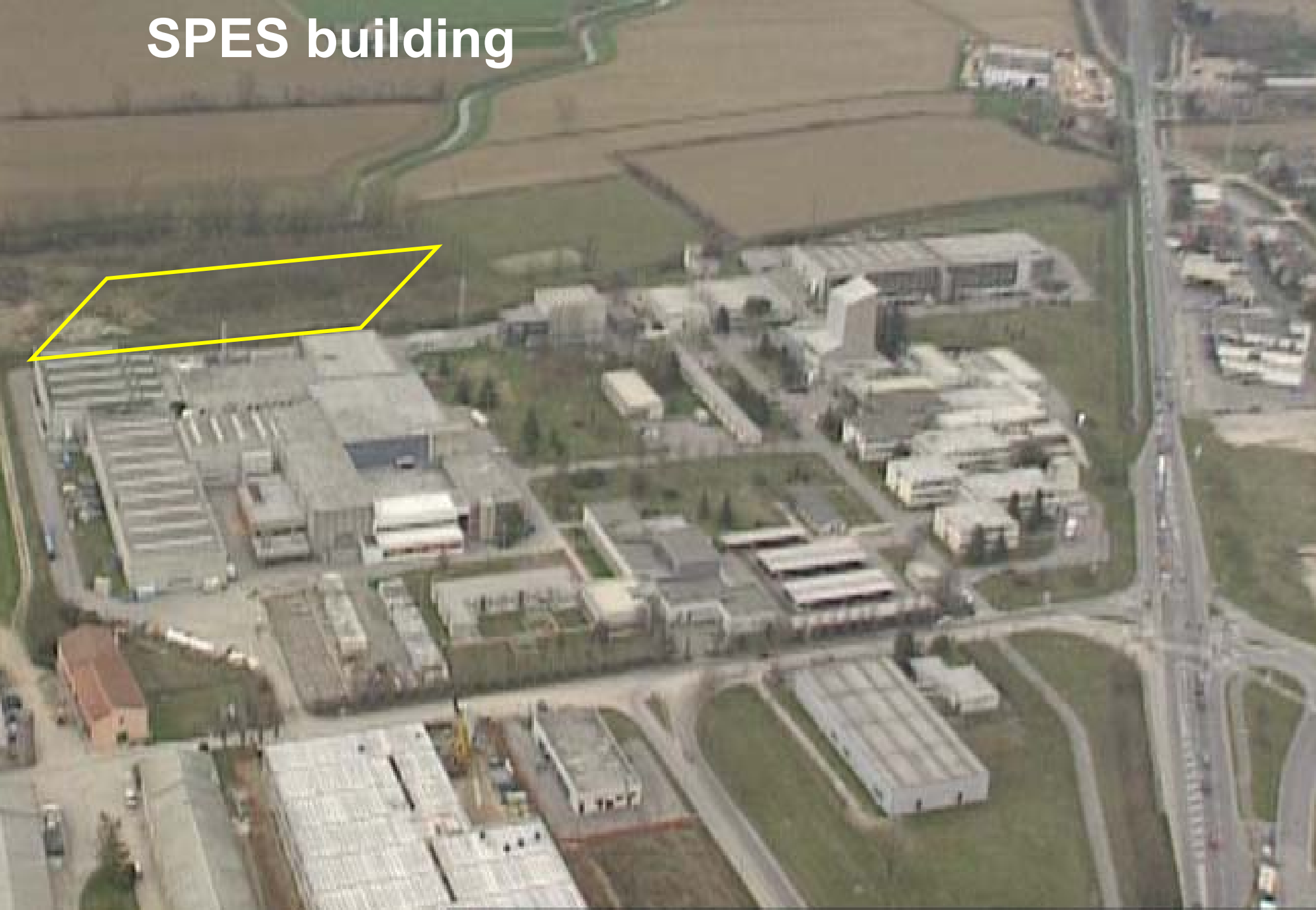
**$\text{Sn}_{132}^{+18}$  in ALPI with stripper  
(up to 15.7 MeV/u)**



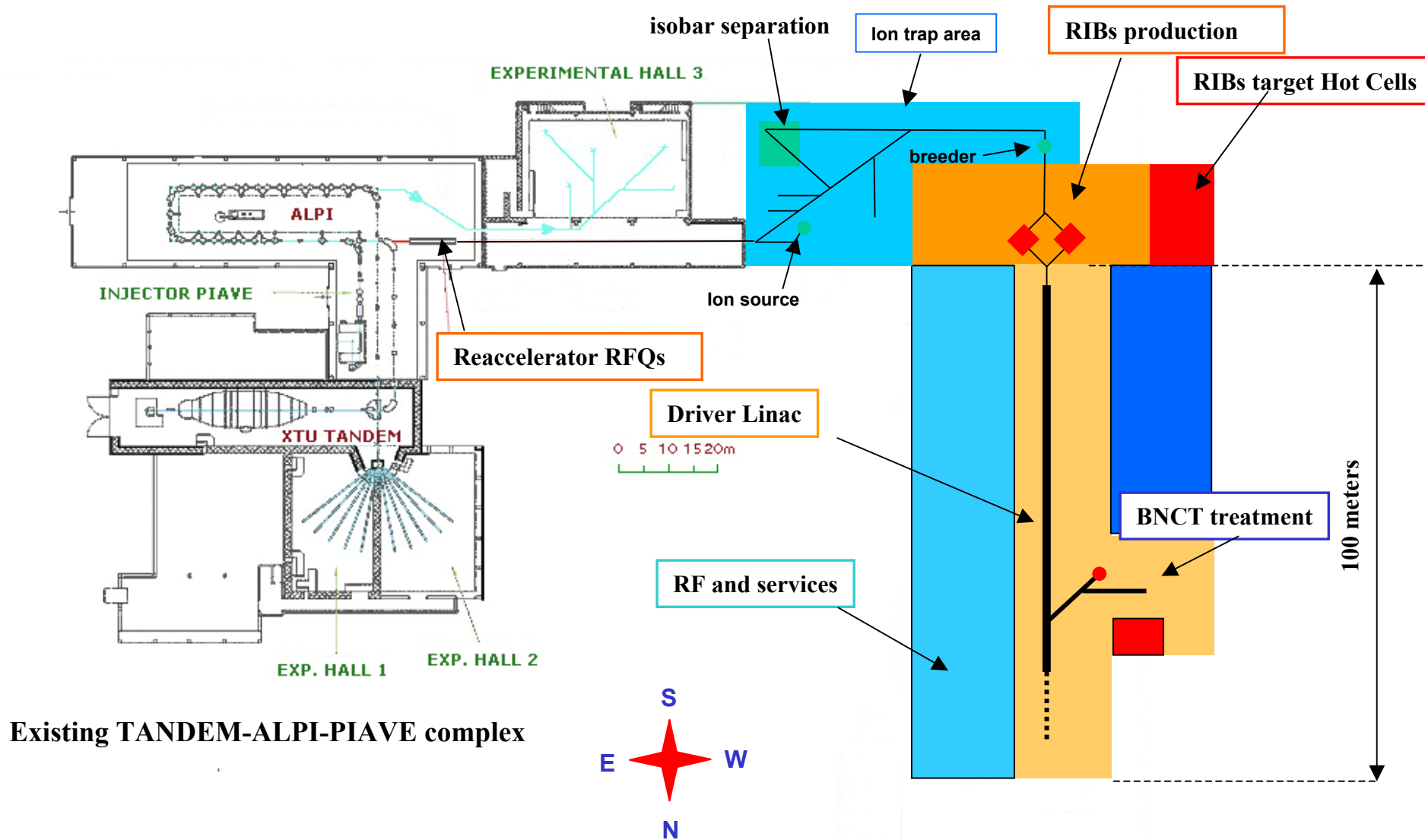
transit time factor



**SPES building**

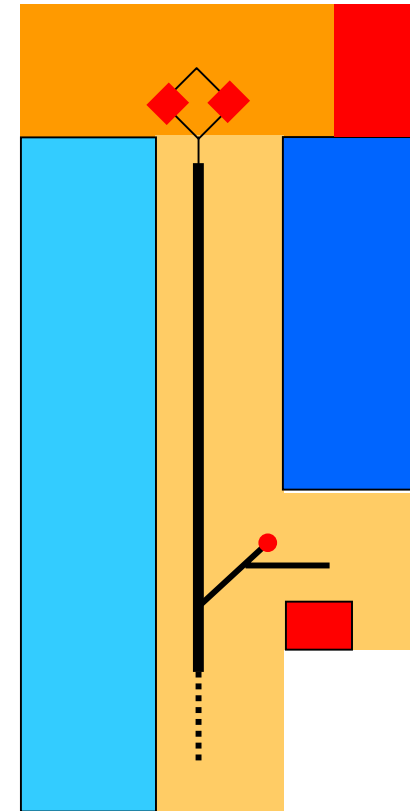


# SPES Building



# SPES Building

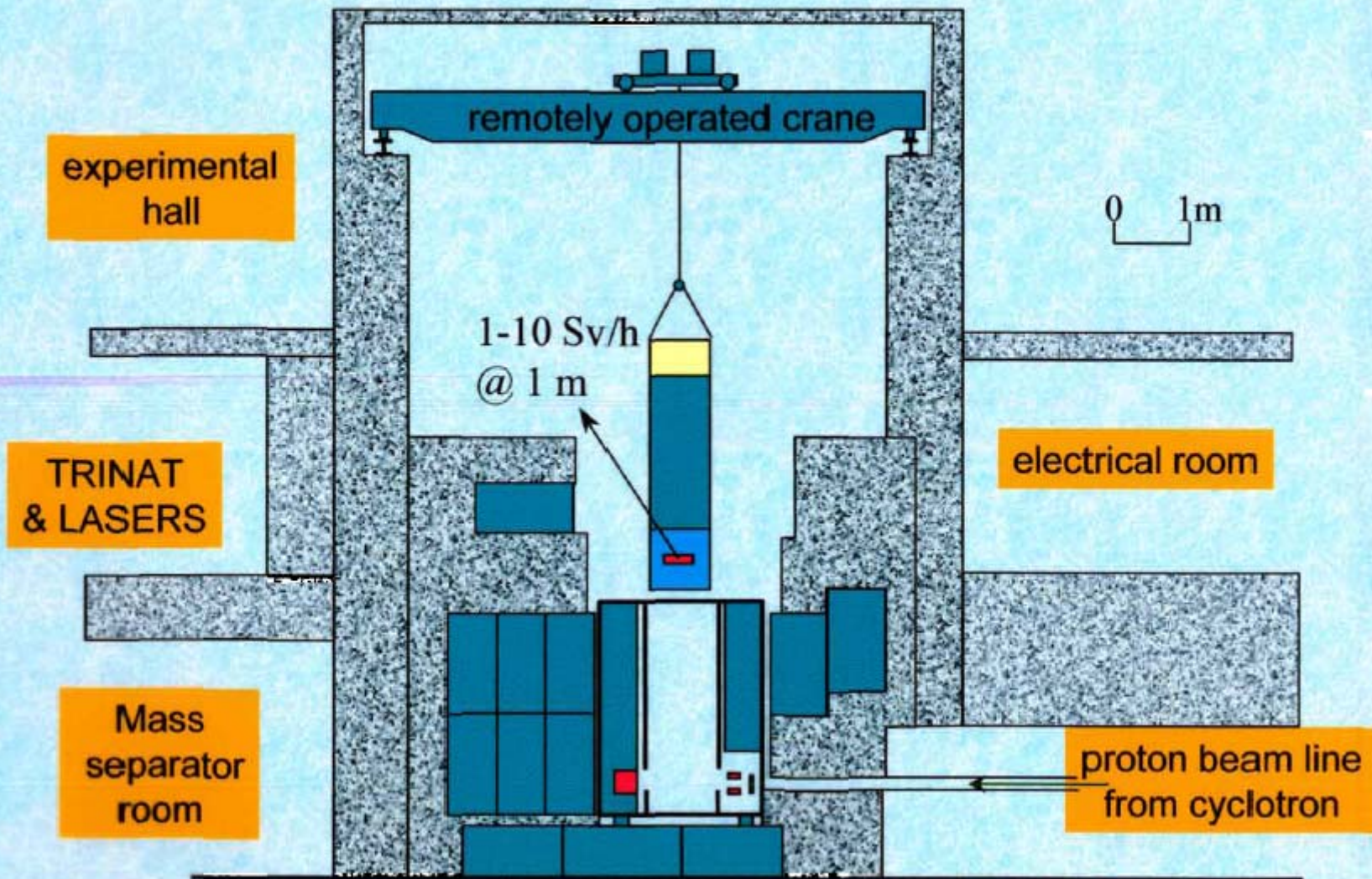
- A sled with light external structures, but with a floor sitting on a thick concrete bed in the regions where ionizing radiation is produced, so to exclude water contamination;
- The floor must be able to sustain a thick shielding walls, with the possibility to add concrete blocks.
- The building has to maintain the alignment of linac and beam lines.
- In a preliminary study it has been checked the feasibility of this solution, using in the central part of the building a linac tunnel 8 m wide and 4.6 m height, an 8 m thick concrete bed below the linac tunnel, 6 m lateral shielding and 5 m concrete roof.
- A core boring of the ground showed various layers of clay, silt and sand, with the water layer at  $-2.5$  m from ground level. A specific proposal for the construction of the building under these geological conditions has been done.



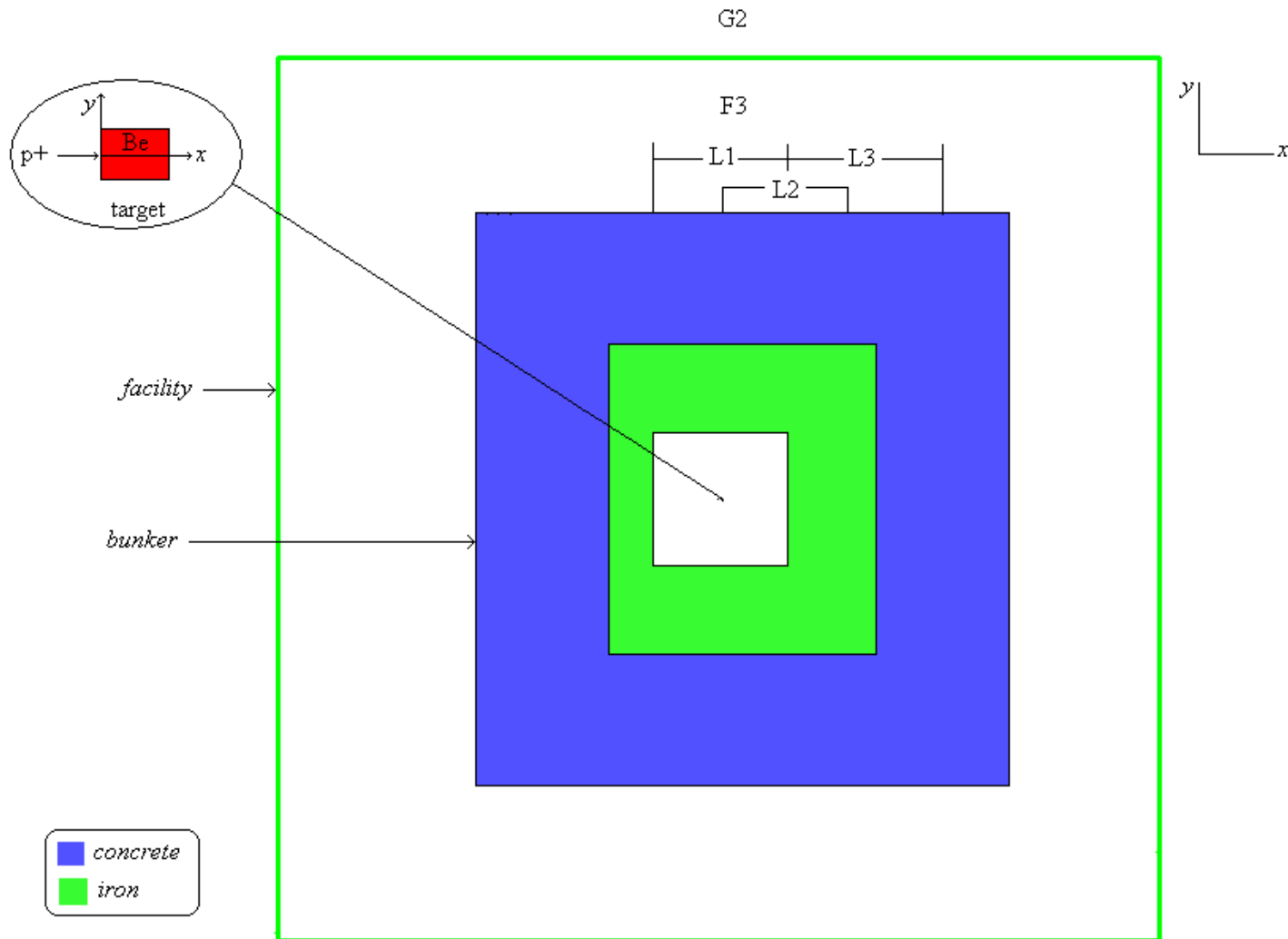


# TRIUMF solution

## ISAC TARGET SERVICING

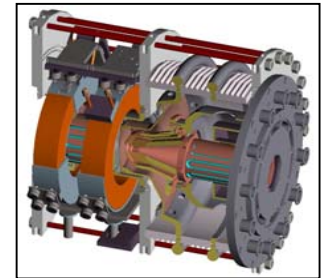


# Shielding the target area (100 MeV 30 mA)



# Conclusions

- The facility will reach its physics goal making the maximum use of
  - existing installations
  - developed accelerators and other high technology components
  - out come of already launched R&D programs
- In this sense, the need for R&D is minimized.





# R&D

In the immediate future, the R&D needs to be intensified, so to arrive to engineered and proven systems for all the components of SPES. The most relevant points are:

1. Completion of the RFQ
2. Construction of a prototype of Be converter (and possibly beam measurement at PSI) and development of  $C^{13}$  targets.
3. UCx target development.
4. Construction of a ISCL cryomodule (HWR, ladder cavities) and related RF.
5. Development of the bunching RFQ for the reacceleration.
6. Charge breeder and isobar separation.
7. Waste management and safety.

For ion acceleration there is need for an additional point, namely

8. Development of the 176 MHz RFQ for  $A/q=3$  ions.

These programs have to be implemented, making the best use of the resources of LNL and of possible synergies with other projects and institutions.